



Thermo Cables



Complete Cable Solutions



## **Global Expert In Speciality Cables Manufacturing**

Thermo Cables is a recognized and preferred brand across various industries including Oil & Gas, Railways, Navy, Defence, Renewable Energy, Nuclear Power, Process Industries, Power etc, exporting 60% of products.

Established in 1990, it is a leading manufacturer of various types of speciality cables. Thermo Cables is a part of Thermo Group - a multi-product & multi-service organization with other group companies:  
Thermopads: A specialist in Commercial, Domestic and Industrial Heating  
Thermosystems: An EPC company in the field of Fuel Oil Handling Systems, Fire Detection Protection Systems etc.



## Major Approvals

ADNOC - OFFSHORE  
ADNOC - ONSHORE  
ALBA  
AP GENCO  
AP TRANSCO  
ARO DRILLING  
AVANT GARDE  
BALTIC CHEMICAL PLANT  
BAPCO ENERGIES  
BDL, BEL, BEML, BHEL, BLW  
BOROUGE, BPCL  
CLW, CMRL, CSL  
DESEIN LTD, DGMS, DVC  
DLW, DMDE & DMW  
DLRL, DMRL & DMRC  
DOLPHIN ENERGY  
DRDO - ASL & DRDL  
DUBAI WORLD  
EGA  
ENGINEERS INDIA LTD  
ENOC  
EXPRO  
FICHTNER CONSULTING  
GRSE, GSPC  
GOA SHIPYARD  
HALLIBURTON  
HINDUSTAN SHIPYARD  
HPCL, HAL, HMRL  
INTERNATIONAL MARITIME INDUSTRIES  
IOCL, ICF, ISRO  
JACOB'S H & G  
KNPC - KUWAIT  
KOC - KUWAIT  
LAMPRELL  
L & T  
MATERIAL ORGANISATION - KARWAR  
MATERIAL ORGANISATION - MUMBAI  
MATERIAL ORGANISATION - VIZAG  
MECON, MCF  
MN DASTUR & CO.  
MAZGOAN DOCK LIMITED  
MUMBAI PORT TRUST  
NMDC ENERGY  
NORTH OIL  
NPCIL, NSTL, NTPC  
ONGC  
ORLEN  
OXY  
PDIL  
PGCIL  
PDO OMAN, PETRONAS  
PETROPERU  
QATAR ENERGY, QATAR PETROLEUM  
RCF  
SABIC  
SAIL  
SAIPEM  
SAPURA ENERGY  
SHELL, SONATRACH  
TATA CONSULTING ENGINEERS  
TECNIMONT ICB LTD  
TOYO ENGINEERING INDIA LTD  
THYSSENKRUPP

Stringent quality requirements, global standards of precision and increasingly demanding customers are the order of the day. Thermo Cables, sensitive to this reality, designs, manufactures and supplies a wide range of cables to satisfy customers' specifications and requirements.

## Product Range

- Instrumentation Cables
- Power, Control & Earthing Cables
- Thermocouple Cables
- Fire Resistant Cables
- High Temperature Cables
- Foundation Fieldbus Cables
- Special Application (LFH) Cables
- Renewable Energy Cables
- Naval Application Cables
- Marine/Shipboard Cables
- Pressure Tight (PT) Cables
- Railway Cables
- Material Handling Cables
- Type-P Cables
- VFD Cables
- Co-Axial Cables (RG Series)
- ESP Cables
- Downhole (TEC) Cables
- Custom Wiring & Cable Harnesses
  - Railway
  - Defence
  - Wind
- IV Coupler & Jumper Cable Assembly
- Cable Systems

## Why Us

- Leading & reputed manufacturer of Specialty Cables
- One stop solution for all Low Voltage Cables
- Serving satisfied customers since 30 years across 60+ countries
- In-house wire drawing, compounding, Electron beaming and testing facilities
- Quick response time and offer submission in less than 24 hours

## Quality & Reliability

- An ISO 9001: 2015 certified company with proven track record of delivering quality products
- NABL accredited full-fledged in-house testing laboratory
- Environment, Occupational Health and Safety Systems adhering to ISO 14001:2015, 45001:2018
- 15% of power consumption sourced through in-house generated renewable energy

## Standards

- Cables designed and manufactured conforming to various National and International Standards

**General Cables:** ANSI MC 96.1, BS-6346, BS-5467, BS-7629, BS-6387, BS-7846, BS-5308-I & II, BS- 50288-7, IEC-60502-I, IEC-60189-I & II, IEC-60228, IEC-60584-I & III, IEC-60331, IS-8784, IS-613, IS-694, IS-1554-I, IS-7098-I, BS 16246, BS 7211.

**Railway Cables:** ELRS-0019 REV-4, CLW-0458 ALT-E, CLW-0459 ALT-C, EDTS - 132 REV - C, EDPS - 179, EDPS - 304, EN - 50264 - 3 - 1 & 2, EN - 50306 - 1, 2, 3 & 4, EN - 50382 - 1 & 2, EN - 45545 - 2, IEC 61156 - 6.

**Navy & Marine Cables:** EED 50-12 REV-3, EED 50-13 REV-2, DEF STAN 61-12 PART 18, DEF STAN 61-12 PART 31, DEF STAN 02-526, DEF STAN 02-527, MIL - DTL-24640C, MIL - DTL 24643C, IEC 60092 - 350, 353, 376 & 360, BS 6883, BS 7917, IS 9968 Part - I, IS 6380, EN 50525 - 2 - 11-12-21-22-41-42, EN 50618.

**Mining Cables:** IS 14494, **Co-Axial Cables:** MIL - DTL - 17H,

**High Temperature / Aerospace Cables:** JSS 51034, 51038, SAE-AS 22759 / 32A, 34B, 41B, 43B, 44A, 45A, 80D, 83E, 84E, 85E, 86E, 87E, 88E, 89E, 90D, 91D, 92D, ANSI / NEMA - WC - 27500

## Valuable Assets

- Over 3,00,000 sq ft of infrastructure facilities with latest technology
- 1000+ dedicated & high performing workforce
- Experienced & professional leadership team
- Offers technical support in cable selection through SAP



## Instrumentation Cables

Instrumentation Cables are specially designed to transmit signals without any external interference. They are used in Data Acquisition Systems, Connections to Instruments, Computer Networking, PA Systems, Digital / Analog Control / Measuring & Communication Systems, Data Communication, Sensors, Transducers etc.

<b>Construction</b>	: Cores, pairs, triads or quads
<b>Voltage Grade</b>	: 90 V to 1100 Volts
<b>Conductor</b>	: Electrolytic Grade Copper Bare / Tinned / Nickel Plated / Silver Plated Solid / Stranded / Flexible Conductors
<b>Range</b>	: 0.5 / 0.75 / 1.0 / 1.5 / 2.5 Sq. mm up to 100 pair
<b>Primary Insulation</b>	: General Purpose PVC / Heat Resistant PVC / PE / XLPE / PTFE / FEP / PFA / EPR / Silicone Rubber / Fibre Glass
<b>Screening</b>	: Individual and / or overall with following options - - Aluminum Mylar with Drain Wire / Copper Tape with Tinned Copper Drain Wire - Braided with Bare or Tinned or Nickel Plated or Silver Plated Copper
<b>Inner Sheath</b>	: PVC / HRPVC / FRPVC / FRLS PVC / ZHFR / LSF
<b>Armouring</b>	: GI Round Wire / Flat Strip or GI / SS Wire Braiding / GI Braiding
<b>Outer Sheath</b>	: PVC / HRPVC / FRPVC / FRLS PVC / ZHFR / LSF
<b>Rip Cord (Optional)</b>	: For easy removal of sheath
<b>Standards</b>	: BS-EN 50288-7, BS-5308 Part-1 & 2, BS-7655, IEC-189 (1 & 2), VDE-0815 & 0816, IEC-60332-1, IEC-60332-3-22, 23, 24
<b>Additional Features</b>	: Communication pairs, Bi-colour extrusion, Band marking
<b>Optional Bedding</b>	: Aluminum Tape + HDPE + Polyamide Sheath for Alternate Lead Sheath Cables

*Note: We also offer Data Communication and Low Capacitance Cables*


### Technical Data

Conductor Resistance at 20° C Ohms/Km	Conductor Size mm <sup>2</sup>	0.5	0.75	1.0	1.5	2.5	
	Maximum Resistance (Plain Copper Conductor)	39.0	26.0	19.5	13.3	7.98	Class-5
Capacitance nf/Km	Between Conductors	< 250 for PVC < 150 for Polyolefin					
Inductance mH/Km		< 1.0					
L/R Ratio $\mu$ H/Ohm	Conductor Size mm <sup>2</sup>	0.5	0.75	1.0	1.5	2.5	
	L/R	< 25	< 25	< 25	< 40	< 60	
Insulation Resistance at 20° C MOhm-Km	PVC	More than 100					
	PE/XLPE	More than 5000					
Electrostatic noise rejection ratio		More than 76.0 db					





## Power, Control & Earthing Cables



<b>Construction</b>	: Single Core / Multi Core
<b>Voltage Grade</b>	: Upto 1800 / 3300 V AC
<b>Conductor</b>	: Aluminum / Copper, Solid / Standard / Flexible Conductor
<b>Range</b>	: Single Core up to 1000 Sq. mm Multi Core up to 400 Sq. mm Max 61 Cores of 1.5, 2.5, 4.0, & 6.0 Sq. mm
<b>Primary Insulation</b>	: General Purpose PVC / Heat Resistant PVC / XLPE / EPR / HEPR
<b>Inner Sheath</b>	: General Purpose / PVC / HRPVC / FRPVC / FRLS PVC / ZHFR / LSF
<b>Armouring</b>	: GI Round Wire / Flat Strip or GI / SS Wire Braiding Non-Magnetic Armour / Braiding for Single Core
<b>Outer Sheath</b>	: General Purpose / PVC / HRPVC / FRLS PVC / ZHFR / LSF
<b>Standards</b>	: IS-694, IS-1554 (Part-I), IS-7098 (Part-I), IEC-60502-1 & BS-6346, BS-5467, IEC-60227, BS-6004, IEC-60332-1, IEC-60332-3-22, 23, 24
<b>Optional Bedding</b>	: Aluminium Tape + HDPE + Polyamide Sheath for an alternate Lead Sheath Cables

### Core Identification

Cores shall be identified by different colours of PVC insulation. Following colour scheme shall be adopted

1 Core	: Black or any Single colour
2 Core	: Red & Black
3 Core	: Red, Yellow & Blue
4 Core	: Red, Yellow, Blue & Black
5 Core	: Red, Yellow, Blue, Black & Grey
6 Cores and above	: Two adjacent Cores (counting and direction Core) in each layer, Blue & Yellow, remaining Cores Grey

In addition to these, combinations from the following colours can also be offered -

**Red, Black, Blue, Brown, Green, Grey, Orange, Violet, White, Yellow.**

Alternately, any single colour insulation on all Cores with number printing can also be provided.

### Designation Code

Y	-- PVC insulation
W	-- Steel round wire armour
F	-- Steel strip armour
WW	-- Steel double round wire armour
FF	-- Steel double strip armour
Y	-- PVC outer sheath
Wa	-- Non-magnetic round wire armour
A	-- Aluminium conductor


















































*No Abbreviations used when the conductor material is Copper*

## Thermocouple Extension/Compensating Cables

<b>Construction</b>	: Single or Multiple Pairs
<b>Voltage Grade</b>	: Up to 1100 V
<b>Cable Code</b>	: Kx, Kx (A), Tx, Jx, Ex, Sx / Rx, Bx, Nx, Ux, Wx
<b>Range</b>	: 16 AWG / 18 AWG / 20 AWG up to 48 Pair
<b>Primary Insulation</b>	: General purpose PVC / Heat Resistant PVC / PE / XLPE / PTFE / FEP / PFA / Silicone Rubber / Fibre Glass
<b>Screening</b>	: Individual and overall with following options - - Aluminum Mylar / Copper Tape with Tinned Copper Drain Wire - Braided with Bare or Tinned or Nickel Plated or Silver Plated Copper
<b>Inner Sheath</b>	: PVC / HRPVC / FRPVC / FRLS PVC / ZHFR / LSF / PTFE / PFA / FEP / Fibre Glass
<b>Armouring</b>	: GI Round Wire / Flat Strip or Wire Braiding and SS Wire Braiding
<b>Outer Sheath</b>	: PVC / HRPVC / FRPVC / FRLSPVC / ZHFR / LSF / PTFE / Fibre Glass / PFA / FEP
<b>Standards</b>	: ANSI: MC-96.1, IEC-584-3, DIN, BS IEC-60332-1, IEC-60332-3-22, 23, 24, IS-8784

Note: Other conductor sizes and insulation materials on request

### Technical Data

CABLE CODE	Kx	Kx (A)	Tx	Jx	Ex	Sx / Rx	N	
CABLE TYPE	EXT.	COMP	EXT.	EXT.	EXT.	COMP	EXT.	
Conductor	+Ve leg	Chromel	Copper	Copper	Iron	Chromel	Copper	Nicrosil
	-Ve leg	Alumel	Constantan	Constantan	Constantan	Constantan	Copper Alloy	Nisil
Suitable for Thermocouple Type	<b>Kx</b>	<b>Kx</b>	<b>Tx</b>	<b>Jx</b>	<b>Ex</b>	<b>Sx / Rx</b>	<b>N</b>	
Conductor Combination	Chromel Alumel	Copper Alumel	Copper Constantan	Iron Constantan	Chromel Constantan	Platinum 10/13% Rhodium Platinum	Nicrosil / Nisil	
Temperature range of measuring junction °C	0 to +1100	(0°C to +80°C) ☆	-185 to +300	+20 to +700	0 to +800	0 to +1550 0 to +1600	-200 to +1300	
Applicable standards for output of Thermocouple conductors	BS 1843, ANSI / MC 96.1 type K, DIN 43710, NFC 42-324, JIS C 1610, IEC 60584-3, IS 8784/1987	Used for interconnecting Type K thermocouples ☆	BS 1843, ANSI / MC 96.1 type K, DIN 43710, NFC 42-324, JIS C 1610, IEC 60584-3, IS 8784/1987	BS 1843, ANSI / MC 96.1 type K, DIN 43710, NFC 42-324, JIS C 1610, IEC 60584-3, IS 8784/1987	BS 1843, ANSI / MC 96.1 type K, DIN 43710, NFC 42-324, JIS C 1610, IEC 60584-3, IS 8784/1987	BS 1843, ANSI / MC 96.1 type K, DIN 43710, NFC 42-324, JIS C 1610, IEC 60584-3, IS 8784/1987	BS 1843, ASTM E 230, IEC 60584-3	
COLOUR CODING (Revised)	 BS 1843							
	 ANSI MC 96.1/ASTM E230							
	 DIN 43710		-					No standard
	 NFC 42-324							No standard
	 JISC 1610							No standard
	 IEC 60584-3		-					
	 IS 8784		-					No standard
Approximate generated EMF change per deg. °C μV/°C at	100° C 500° C	42 43	☆ ☆	46 —	54 56	68 81	8/8 9/10	30 38
<p>NOTES : ☆ Used for interconnecting Type 'K' thermocouples and instrumentation as an alternative to type 'K' material. Only used where the interconnection temperature is in the range 0° C to + 80° C We can also offer NX, UX and WX Cables ● Kx (A) - also known as Vx</p>								



## Fire Resistant Cables

Finds application where electrical integrity of the cable has to remain intact for at least three hours, so as to activate and maintain crucial functions such as fire fighting, public announcements, smoke extraction systems, sprinklers, emergency lighting, evacuation path lighting systems etc.

The areas for Fire Resistant cable applications include places where large number of people congregate for short or limited period of time such as shopping malls, cinema theaters, educational institutions, airport terminals, mass transit systems (metro rail networks), high rise office buildings etc. FR cables also find use in power generation facilities, petrochemical complexes, nuclear power facilities, mines etc. for phased shut down of the plant and to keep critical functions like communication, rescue and evacuation systems functional during a fire.

<b>Construction</b>	: Single & Multi Cores / Pairs / Traids
<b>Voltage Grade</b>	: 300 / 500 / 600 / 1000 / 1100 V AC
<b>Conductor</b>	: - Solid or Stranded Annealed Bare or Tinned Copper Conductor / - Stranded Aluminium Conductor
<b>Fire Barrier</b>	: Glass Mica Tape
<b>Insulation</b>	: XLPE or EPR or Silicone Rubber
<b>Screening</b>	: Individual and/or overall with following options - - Aluminum Mylar / with Copper Drain Wire / Copper Tape with Tinned Copper Drain Wire - Braided with Bare or Tinned or Nickel Plated or Silver Plated Copper
<b>Inner Sheath</b>	: FRLS PVC / LSOH / ZHFR / SHF1 / SHF2 or equivalent
<b>Armouring</b>	: Galvanized Steel Wire Helical Armour / Steel Wire Braid / GI Wire Braid
<b>Outer Sheath</b>	: FRLS PVC / LSOH / ZHFR / SHF1 / SHF2 or equivalent
<b>Standards</b>	: BS-7846, BS-7629, BS-8434 or equivalent with fire test confirming resistance to BS-6387 category CWZ 'or' IEC-60331-21, BSEN 50200

- Fire Resistance cable type tested at BRE Global (UK) for BS-6387 CWZ category



## High Temperature Cables

High temperature cables are used in areas where both working temperatures and ambient temperatures are too high. They are made with a wide range of conductors, insulating materials and screening materials depending on the temperatures and conditions under which the cable has to perform.

### Single Core high temperature hook-up wires & Multi Core / Multi Pair, Screened & Unscreened and Armoured & Unarmoured Cables

- Construction** : Single Core or Multi Core / Pairs
- Voltage Grade** : 250 V AC, 600 V AC & 1000 V AC (Rating as per MIL-16878, VDE, DIN, JSS)
- Conductors** : Annealed Bare copper (up to 200° C) / Annealed tinned copper conductor (up to 180° C)  
 Annealed silver plated copper conductor (up to 200° C)  
 Nickel plated conductor (up to 260° C)

#### Insulation

Insulation Material	Temperature Range	Characteristics
PTFE	- 200° C to 260° C	Excellent chemical resistance. High temperature stability
FEP	- 200° C to 200° C	Good chemical resistance Thin wall insulation due to good electrical properties
PFA	- 200° C to 250° C	Good chemical resistance, Thin wall insulation due to good electrical properties. Good flexibility
PTFE	- 150° C to 150° C	Mechanically tough
XL ETFE	- 150° C to 200° C	Good electric insulation, radiation resistance, ARC tracking and cold flow
PEEK	- 160° C to 250° C	Mechanically very tough High temperature and radiation resistance
Kapton Tape	- 250° C to 300° C	Very thin wall insulation. High temperature resistance
Silicon Rubber	- 40° C to 180° C	Flexible and abrasion resistance
Ceramic Yarn / Quartz Yarn Braiding	600° C	Chemically stable and higher thermal resistance
Special High Temperature Yarn	1000° C	Superior resistance to temperatures. excellent resistant against radiant heat.

- Screening** : Individual and / or overall with following options  
 - Aluminum Mylar / Copper Tape with Tinned Copper Drain Wire  
 - Braided with Bare or Tinned or Nickel Plated or Silver Plated Copper

- Armouring** : Steel galvanized wire, stainless steel wire, high strength steel wire braiding

- Standards** : JSS-51034, JSS-51038, UL-1581

#### Industry & Applications

- Steel / Cement** : Cables for blast furnace, electric arc furnace, hot & cold rolling mills, steel refining facilities etc.

- Communication** : High frequency co-axial cables for VHF, UHF and SHF transmission

- Marine** : Engine proximity wiring for good resistance to high temperatures, fuel oils, chemicals, saline air / water etc.

- Petrochemical** : Instrumentation & control, temperature sensing, fire warning etc.

- Power** : In proximity to the turbines, boilers, ash handling etc.

Complete In-house expertise & facilities to provide the entire range of High Temperature Insulations





## Foundation Fieldbus Cables

These Cables are meant for bi-directional communications protocol used for communications among field devices and to the control system. Installed in many process applications in industries like oil and gas refineries, petrochemicals, power generation and even in food & beverage, pharmaceuticals and nuclear applications.

<b>Voltage Grade</b>	: 300 V / 600 V
<b>Conductor</b>	: Plain / Tinned Annealed Copper (up to 120° C) Silver Plated Annealed Copper (up to 200° C) Nickel Plated Annealed Copper (up to 260° C)
<b>Range</b>	: 22 AWG / 18 AWG / 16 AWG / 14 AWG
<b>Operating Temperature</b>	: -20° C to 90° C and for high Temperature cables up to 260° C
<b>Insulation</b>	: Solid Polyethylene (80° C) / XLPE (90° C) / Fluoro Polymers FEP (200° C) / PFA (250° C)
<b>Screening</b>	: Individual and / or overall with following options - Aluminum Mylar with Drain Wire / Copper Tape with Tinned Copper Drain Wire - Braided with Bare or Tinned or Nickel Plated or Silver Plated Copper
<b>Inner Sheath</b>	: PVC / HR PVC / FR PVC / FRLS PVC / ZHFR / LSF / FEP / PFA
<b>Armouring</b>	: Round Galvanized Steel Wire / Flat Strip / Steel Wire Braid / GI Wire Braid
<b>Outer Sheath</b>	: PVC / HR PVC / FR PVC / FRLS PVC / ZHFR / LSF / FEP / PFA with Plain Orange Jacket or with strip for easy identification and Blue jacket available for Intrinsically Safe applications
<b>Standards</b>	: Cable specification Foundation Fieldbus FF-844 H1, Cable design based on EN 50288-7 / BS-5308 Part 1, IEC-60332 Electrical properties: FF-844 H1 and IEC-61158-2, Type A
<b>Our FF Cable Features</b>	: Excellent Electrical Characteristics with Low Capacitance (for long runs) RoHs complaint and CE marked

## Special Application (LFH) Cables

Power, Control & Signal Cables, Limited Fire Hazard Insulation & Sheath materials with halogen free, fire retardant with low smoke generation and low toxic properties.

<b>Specification</b>	: Def Stan 61-12 (PT-18 & PT-31)
<b>Construction</b>	: Multi Core, Multi Pair, Composite Cables, Unscreened, Individually Screened & Collectively Screened
<b>Voltage Grade</b>	: 600 V
<b>Conductor</b>	: Circular electroplated & annealed tinned copper
<b>Temperature Range</b>	: - 50° C to +120° C
<b>Insulation</b>	: Special Halogen free and fire retardant with low smoke generation and low toxic polymers with E-beam curing process
<b>Screening</b>	: Annealed tinned copper braid
<b>Outer Sheath</b>	: Special halogen free and fire retardant with low smoke generation and low toxic polymers with E-beam curing process
<b>Application</b>	: Used in defence especially in Radar & Missile launching system for Power, Control, Lighting and Communication and Instrumentation circuits

## Renewable Energy Cables

### Solar Photovoltaic Cables

Solar photovoltaic cables are used for transmitting electrical power generated from the solar panel to the charging units, battery banks, change over systems, inverters etc. These cables have to function effectively while remaining exposed to a wide range of severe environmental conditions.

#### Construction:

Size (Sq mm)	Number of Strands/ Diameter	Nominal Outer Dia (mm)	Max Conductor Resistance Ohms/Km
2.5	50/0.25	5.50	8.21
4.0	56/0.30	6.00	5.09
6.0	85/0.30	6.80	3.39
10.0	140/0.30	7.70	1.95
16.0	128/0.40	8.80	1.24

Size (Sq mm)	Single Cable in Air (Amps)	Single Cable on Surface (Amps)	Multiple Cable on Surface (Amps)
2.5	41	39	33
4.0	55	52	44
6.0	70	67	57
10.0	98	93	79
16.0	132	125	107

<b>Voltage Grade</b>	: 1000 V AC / 1500 V DC
<b>Temperature Range</b>	: - 40° C to 120° C
<b>Conductor</b>	: Tin Coated Copper Class 5 conductor
<b>Insulation and Sheath</b>	: Electron Beam Irradiated Cross linked Polyolefin Compound
<b>Standards</b>	: TUV-2PIG 1169 / 07 2008 (Standard for Photovoltaic cables) or BSEN 50618-2014 (Covers upto 240 Sq. mm)
<b>Features</b>	: Resistant to ozone, water absorption & severe environmental conditions

### Wind Power Cables

#### Torsion Cables

These cables are used for transmitting power from the generator mounted in the nacelle of the wind tower to base station. These are flexible cables made of special elastomeric compounds, so as to meet the torsional stresses exerted on the cable due to rotation of the nacelle towards wind direction.

<b>Voltage Grade</b>	: 600 V / 1100 V
<b>Conductor</b>	: Flexible Class-5 tinned or bare copper conductors, made to IEC-60228 / IS-8130
<b>Range (Single Core)</b>	: 10 Sq. mm to 400 Sq. mm
<b>Insulation</b>	: EPR - in conformance to IEC-60502 / IS-6380
<b>Sheath</b>	: Special elastomer compound with Oil, Fire, Hydrolysis & Torsion resistant properties (Zero halogen free sheath available on request)
<b>Features</b>	
<b>Short circuit temperature (max) for up to 5 seconds</b>	: + 250° C
<b>Torsion angle</b>	: ± 150° C per meter (Degrees)
<b>Minimum bending radius</b>	: 4D

#### Control & Instrumentation Cables

These cables are used in Wind Energy applications such as rotor blade pitch control, Yaw control, Top Box, Anemometer feedback, Remote data logging etc. Construction of Cables shall be as per Customers' requirement and conforming to various National/International Standards.





## Naval Application Cables

### On Board Indian Naval Ships and Crafts Cables

For use on onboard Surface Ships, Submarines and Crafts for Power, Lighting, Control, Communication and Instrumentation. Used in Fuel and Lubrication Oils, Hydraulic Fluids and Water Surfaces.

<b>Standards</b>	: EED-50-12-Thin Walled, Insulated, Electron Beam Cross Linked Irradiated Electric Cables EED-50-13-Fire Survival, High Temperature Zone, Fire Retardant Halogen Free Sheathed Electron Beam Cross Linked
<b>Construction</b>	: Single Core, Multi Core, Multi Pair & Triad Cables, Unscreened / Individually Screened or Collectively Screened
<b>Voltage Grade</b>	: 440 V AC, 600 V AC and 1800 V AC (for Single Core Cables)
<b>Conductor</b>	: Circular Electroplated, Annealed Tinned Flexible (Class V) Copper Conductor conformity to IEC-60228
<b>Temperature Range</b>	: - 65° C to 120° C (EED-50-12 Cables) - 30° C to 120° C (EED-50-13 Cables)
<b>Insulation</b>	: Electron Beam Cross Linked Polyolefin compound (EPR / EPDM LFH) / Silicone Rubber
<b>Screening</b>	: Annealed Tinned Copper / GI Wire Braids
<b>Outer Sheath</b>	: Electron Beam Cross Linked Polyolefin Compound (EVA / EMA / EEA LFH)
<b>Protective Barrier</b>	: Fibre Glass Braid / Lacquer Mica glass tape to meet the Fire Performance (applicable for EED-50-13 Cables)

### Special Navy Cables

Power Navy Cables, Light Power Navy Cables, Telecommunication Navy Cables, Light Telecommunication Navy Cables.

<b>Construction</b>	: Multi Core Cables, Multi Pair Cables Unscreened or Individually Screened or Collectively Screened (Optional GI braided armoured) Limited Fire Hazard Sheathed
<b>Conductor</b>	: Circular Annealed Bare Copper conductor
<b>Insulation</b>	: EPR / HEPR as per relevant spec
<b>Screening</b>	: Annealed Tinned Copper Braid, Individually Screened or Collectively Screened as per relevant spec
<b>Outer Sheath</b>	: LFH Elastomeric Thermoset Compound
<b>Temperature Range</b>	: - 30° C to + 90° C
<b>Application</b>	: For use on board surface ships and crafts and power, control, lighting, submarines for communication and instrumentation circuits



## Marine / Shipboard Cables

### DEF STAN 02-526 (NES 526) and DEF STAN 02-527 (NES 527)

For use on onboard surface ships and crafts for power, control, lighting and communication and instrumentation circuits with or without fire survival characteristics.

<b>Standards</b>	: NES 526 - Dual layer Insulated, Electron Beam Cross linked irradiated Electric cables NES 527 - Fire Survival, High Temperature, Fire Retardant Halogen Free Sheathed Electron Beam Cross Linked Irradiated Electric cables
<b>Construction</b>	: Single Core, Multi Core, Multi Pair & Triad, Unscreened or Individually Screened or Collectively Screened.
<b>Voltage Grade</b>	: 440 V AC
<b>Conductor</b>	: Circular Electroplated, Annealed Tinned Copper
<b>Temperature Range</b>	: - 30 <sup>o</sup> C to + 105 <sup>o</sup> C
<b>Insulation</b>	: Dual Layer Electron Beam Cross linked irradiated materials / Silicone Rubber
<b>Screening</b>	: Annealed Tinned Copper Braid
<b>Outer Sheath</b>	: Electron Beam Cross linked irradiated LFH Compound
<b>Protective Barrier</b>	: Glass Braid/Lacquer, Mica Glass Tape to meet the fire performance applicable for DEF STAN 02-527 (NES 527) cables.

### IEC 60092-350, 353, 360 & 376, BS-6883, BS-7917

For use in shipboard & offshore application at marine environment and use for Power, Control, Instrumentation and Communication with or without fire survival characteristics.

<b>Standards</b>	: IEC 60092-350 - Construction & Test methods of Power, Control and Instrumentation cables. IEC 60092-353 - Power Cables for rated voltage of 0.6 / 1 KV, 1.8 / 3 KV. IEC 60092-376 - Control & Instrumentation Cables for rated voltage of 150 V / 250 V. IEC 60092-360 - Insulating and sheathing properties materials for shipboard and offshore cables. BS 6883 - Elastomeric insulated Cables for fixed wiring in ships & offshore units. BS 7917 - Elastomeric insulated fire resistant (Limited Circuit Integrity) Cables for fixed wiring in ships & offshore units.
<b>Construction</b>	: Single Core, Multi Core, Single Pair, Multi Pair, Multi Triad and Quad Screened & Unscreened, Armoured & Unarmoured
<b>Voltage Grade</b>	: 150 V / 250 V AC, 0.6 / 1.0 KV and 1.8 / 3.0 KV AC
<b>Conductor</b>	: Electroplated Annealed Bare / Tinned Copper of various classes
<b>Temperature Range</b>	: -15 <sup>o</sup> C to 95 <sup>o</sup> C
<b>Insulation</b>	: XLPE / EPR / HEPR, HF 90 / S 95
<b>Screening</b>	: Al-Mylar Tape along with Drain Wire / ABC or ATC Braiding
<b>Inner Sheath</b>	: SHF1 / SHF2 / SH / SF / SE
<b>Braid Armour</b>	: Copper (Bare or Tinned) / Copper alloy / GI Wire Braid with >90% coverage.
<b>Outer Sheath</b>	: SHF1 / SHF2 / SH / SF / SE



## Pressure Tight (PT) Cables

Power, Control & Signal Cables, Data Communication, RF Cables, Halogen Free and Flame Retardant, Fire Survival with low smoke generation and low toxic properties of insulation & Sheath. These cables are suitable and designed to withstand radial and axial pressure up to 10 to 72 bar pressure.

<b>Specification</b>	: EED 57-03 & EED 57-04, DMDE SOTR
<b>Construction</b>	: Single Core, Multi Core, Multi Pair, Unscreened, Individually Screened & Collectively Screened
<b>Voltage Grade</b>	: 250 V AC, 600 V AC to 1000 V AC
<b>Conductor</b>	: Circular electrolytic Bare and Tinned or Silver Plated Copper
<b>Temperature Range</b>	: -30° C to +120° C
<b>Insulation</b>	: Special halogen free and fire retardant with low smoke generation and low toxic polymers with E-beam curing process
<b>Screening</b>	: Annealed Bare / Tinned / Silver Plated Copper
<b>Outer Sheath</b>	: Special halogen free and fire retardant with low smoke generation and low toxic polymers with E-beam curing process
<b>Water Blocking Compound/Tape</b>	: Provided to withstand pressure requirement
<b>Application</b>	: Used in Submarines for Power, Control, Lighting and Communication and Instrumentation circuits

## UL/CSA Listed High Temperature Aerospace & Missile Wires & Cables

High Temperature Cables are used in areas where both working temperature and ambient temperatures are too high. They are made with a wide range of conductors, insulating materials and screening materials depending on the temperatures and conditions under which the cable has to perform.

<b>Construction</b>	: Single Core high temperature hook-up wires & Multi Core / Multi Pair, Screened / Unscreened and Armoured / Braided Cables
<b>Voltage Grade</b>	: 250 V AC, 600 V AC & 1000 V AC (Rating as per MIL-16878, VDE, DIN, ANSI)
<b>Insulation Materials</b>	: PTFE / FEP / PFA / PEEK / ETFE / XL-ETFE / Silicone Rubber / Varnished Fibre Glass Braid

Electron Beam Cross Linked ETFE (XL-ETFE), a type of Thermoset Insulation, provides excellent fluid / oil / moisture resistance also creates increased stability at higher temperatures. Wires and Cables conforming to MIL-W-22759/32-35 & 41-46 and MIL-STD-2223.



## Railway Cables

### Control & Power Cables for Diesel Electric Locomotives (EDPS 179 & EDPS 304)

This specifications covers the performance requirements for control & power cables used within the electrical power distribution system of Diesel-Electric Locomotives and other heavy duty industrial equipment with larger duty cycle.

- Application** : EDPS-179 (Control Wires): Used in the electrical control system of diesel-electric locomotives and other heavy-duty industrial equipment. They are typically of smaller sizes (up to and including AWG size 3).  
EDPS-304 (Power Cables): Used in the power distribution system of diesel-electric locomotives and other heavy-duty industrial equipment with variable duty cycles. These are larger cables (AWG size 1 and larger)
- Drilling Rigs
  - Railroad and Transit Car Wiring
  - Electric Earth-Moving Equipment
- Advantages** : Fire-safe due to flame-retardant, low-smoke and low-acid gas properties  
Performs reliably against oil, grease and extreme temperatures  
Features highly flexible, Class 5 annealed tinned copper conductors  
Engineered for a long service life, minimizing maintenance costs  
Resistance to mineral oil, diesel oil, fluids & ozone

### Diesel Electric Locomotive Cables ATC, 125° C, As Per EMD/9094883

#### Construction

- Conductor** : Annealed Tinned Copper Conductor  
**Insulation** : Thermosetting Crosslinked Polyolefin compound as Per EDPS 179 Dual Layer  
Thermosetting Crosslinked Polyolefin compound as Per EDPS 304

#### Technical Data

- Temperature Range** : - 65° C to +125° C  
**Thermal Life Rating** : 10,000 Hours at +125° C

#### Key features

- High-Temperature Rating** : It can withstand a wide Temperature range from -65° C to 125° C  
**Durable Construction Rating** : Features a flexible, tinned copper conductor with robust dual-layer insulation  
**Environmental Resistance** : Highly resistant to oil, fuel, grease, moisture, ozone and high ambient conditions  
**Safety Features** : Excellent flame retardant and produces low smoke and acid gas generation  
**Performance and Usability** : Flexible, easy to strip and abrasion resistant & crush resistant



Fire retardant



Good Chemical Resistance



Good Resistance to UV, humidity and ozone



High Flexible



Halogen Free



Low Corrosivity of combustion gases



Low toxicity



Operating temp.

## Railway Cables

### Thin Walled Flexible Electron Beam Irradiated Elastomeric Cables (ELRS/SPEC/ELC/0019 REV-4)

Electron beam irradiated thin walled flexible elastomeric cables with copper conductor, limited fire hazard, minimum flame spread, low smoke emission & limited toxic fumes emission.

**Application** : They are designed for fixed, protected internal use in power, auxiliary as well as control circuit of conventional tap changer electric locomotives, AC/DC EMU & BG AC EMU & MEMU / Coaching Stock.

They offer robust resistance to oil, fuel, ozone and temperature extremes. Critically, their construction ensures superior fire performance meeting ELRS / ELC / SPEC / 0019 requirements along with EN 45545-2 HL3

**Advantages** : It's construction provides extreme durability against mechanical stress, chemicals and temperature fluctuations

Halogen-free, fire safety by reducing flame spread, smoke and toxic gas emissions

Resistance to mineral oil, diesel oil, fluids & ozone

Thin-wall design allows for space-efficient installation

Robust build guarantees a long service life

Construction:	Single Core Cables		Multi Core Cables	
Component	up to 750 V	Above 750 & Up To 1.8/3 KV	Above 750 & Up To 1.8/3 KV	
Size (sq.mm)	1.5 sq. mm to 150 sq. mm	1.5 sq. mm to 300 sq. mm	19C X 2.5 sq. mm	19C X 4 sq. mm
Operating temperature	- 40° C to +120° C			
Electrolytic Flexible Annealed Tinned Copper (Class-5)	✓	✓	✓	✓
Insulation (Type EBXL EPDM )	✗	✓	✓	✓
Insulation (Type EBXL EVA )	✓	✗	✓	✓
Sheath (Type EBXL EVA)	✗	✓	✓	✓
HV Test	6 KV for 5min	8 KV for 15min		
HV Test-At room temp. at 90 ± 3° C	K ≥ 2000 MΩ-km K ≥ 30 MΩ-km	K ≥ 12000 MΩ-km K ≥ 200 MΩ-km		
Bending Radius:	3 X OD for cable diameter < 10mm 5 X OD for cable diameter > 10mm			

**Colors:** Various color options available as per customer requirement (Red, Yellow, Blue, Black, Grey, GNYE, Chocolate, White, etc.).

### Compliance & Fire Safety

Low Flame Spread / Flame Retardancy : IEC 60332-1-2, IEC 60332-3 (various parts)

Low Smoke Emission : ASTM D 2843 / IEC 61034-2

Corrosivity of Combustion of gases (on Sheath only) : IEC 60754-2

Toxicity of Combustion of gases (on Sheath only) : NES 713

### Key Features

RDSO Approved ELRS/SPEC/ELC/0019 REV-4 Compliant Electron Beam Irradiated (EBXL)

Halogen-Free, Low Smoke & Toxicity

High Temperature Rated - 40° C to +120° C Continuous Operation

Oil, Diesel & Chemical Resistant for Railway Environments

Flexible Tinned Copper Conductors (Class 5) for Easy Installation



Fire retardant



Good Chemical Resistance



Good Resistance to UV, humidity and ozone



High Flexible



Halogen Free



Low Corrosivity of combustion gases



Low toxicity



Operating temp.

## Railway Cables

### Single Core Cables for Electric Locomotives & Rolling Stock Types WAG-9, WAG-9H, WAP-5 & WAP-7 (CLW/ES/03/0458 Alt.E)

These high-performance cables are built for demanding applications, ensuring efficient and reliable power transmission in power, auxiliary, control, sensor and driver circuits for AC traction motors in Railway rolling stock.

**Application** : Designed for critical power transmission within diverse railway rolling stock. These cables are primarily used as connecting leads for AC traction motors, specifically in MEMU (Mainline Electric Multiple Unit) trains and are also employed in other electric locomotives for high-voltage power circuits. Suitable for protected permanent installation in railway rolling stock (interior & exterior) for connections between fixed and moving parts

**Advantages** : Electron beam irradiated flexible elastomeric construction ensures exceptional durability against mechanical stress, chemical exposure and temperature variations

Dual-wall insulated electrical cable with limited fire hazard properties

This construction ensures extreme durability low flame spread, low smoke halogen free, flame retardant, and excellent resistance to high and low temperature, oil, ozone, weathering and abrasion. flexible & easy strippable

#### Construction:

Component	4GKW- 1.8 KV (1.8/3 KV) (Single Core Cable)	9GKW- 4 KV (3.6/6 KV) (Single Core Cable)	3GKW (300/500 V) (Single Core Wire)
Size (sq.mm)	1.5 sq.mm to 150 sq.mm	10 sq.mm to 150 sq.mm	0.5 sq. mm
Operating temperature	- 40° C to +120° C		
Circular Annealed Tinned Copper (Class-5) Complying to IEC 60228	✓	✓	✓
Insulation - EBXL EPDM	✓	✓	✗
Insulation - (Electron Beam Cross Linked Copolymer - Type EBXL EVA)	✗	✗	✓
Sheath-Type EBXL EVA	✓	✓	✗
HV TEST	6 KV at 50HZ for 15min	12 KV at 50HZ for 15 min	3 KVat50HZfor15min
Min. Bending Radius	3 X OD for Cable dia ≤ 10mm 5 X OD for Cable dia > 10mm		3 X OD for fixed installation 4 X OD for flexing installation

\*The 300/500 V grade: Insulation Color: Red / Yellow with Green Stripe / customer requirements

\*For 1.8 KV (4 GKW) Insulation color: Grey & outer sheath color: Black

\*For 4.0 KV (9 GKW) Insulation color: Red & outer sheath color: Black



#### Compliance & Fire Safety

Low Flame Spread / Flame Retardant - IEC 60332-1-2, IEC 60332-3 CAT-C

Smoke Intensity - IEC 61034-2

Corrosivity of combustion of gases IEC 60754-2

Toxicity of combustion of gases, sheath only adheres to UITP part 2 E7

#### Key Features

Insulation type : features Electron Beam cross-linked insulation

Environmental resistance : resists oil, diesel and various chemicals

Physical properties : flexible and highly durable

Conductor material : flexible ATC conductors



Fire retardant



Good Chemical Resistance



Good Resistance to UV, humidity and ozone



High Flexible



Halogen Free



Low Corrosivity of combustion gases



Low toxicity



Operating temp.

## Railway Cables

### Multi Core / Pair Cables for Electric Locomotives & Rolling Stock Types WAG-9, WAG-9H, WAP-5 & WAP-7 (CLW/ES/03/0459 AIt.C)

These cables are used in control, sensor & roof circuit of Electric Locomotive with excellent flame retardant and low smoke halogen-free properties. Designed for durability, they resist extreme temperatures, oil, ozone, weathering and abrasion while remaining flexible and easy to strip.

- Application** : Designed for flexible Control Cables 415/110 V Circuits  
Primarily used for control, sensor & roof circuit of Electric Locomotive, including WAG-9, WAP-5, and WAP-7. Their multi-core configuration and robust construction make them ideal for permanent installation inside & outside of railway rolling stock to connect fixed & moving parts  
For various low voltage signal transmission in railway rolling stock (Locomotives, Metros, EMU, MEMU, control circuit)

- Advantages** : Provides extreme durability against mechanical stress, chemicals and temperature fluctuations. Halogen-free, fire safety by reducing flame spread, smoke and toxic gas emissions  
Ensures very good EMC compatibility for screened cables where signal integrity is essential for safe operation

#### Construction:

Component	300/300 V (0.5 sq.mm)		600/1000 V (1.0 sq.mm)	
	Screened	Twisted	Screened	Twisted
Circular Annealed Tinned Copper (Class-5) Complying to IEC 228	✓	✓	✓	✓
Operating temperature	- 40° C to +120° C			
Insulation (Type EBXL EPDM)	✓	✓	✓	✓
Fillers	(Optional)	(Optional)	(Optional)	(Optional)
Separators	(Optional)	(Optional)	(Optional)	(Optional)
EMC Screening (Tin Copper Braiding)	✓	✗	✓	✓
Sheath (Type EBXL EVA) (BLACK)	✓	✓	✓	✓
HV Test	1.5 KV at 50HZ for 15 min		4 KV at 50HZ for 15min	
Min. Bending Radius (Fixed installations)	5 x Overall diameter			

✓ = Included | ✗ = Not Included | (Optional) = May be included as per specification or customer request



#### Compliance & Fire Safety

Low Flame Spread / Flame Retardant : IEC 60332-1-2, IEC 60332-3 (CAT-C)

Smoke Intensity : IEC 61034-1

Corrosivity of Combustion of gases : IEC 60754-2

Toxicity of Combustion : NES 713

Halogen Content : IEC-60754-1

#### Key Features

Electron Beam Cross-linked Insulation : Ensures excellent thermal, electrical and mechanical stability

Halogen-Free : Minimizes emission of toxic and corrosive gases in case of fire

Environmental Resistance : Resistant to oil, diesel, chemicals, weathering and abrasion

Temperature Performance : Excellent resistance to both high and low temperatures

Flexibility & Durability : Highly flexible design with robust mechanical strength for long service life



Fire retardant



Good Chemical Resistance



Good Resistance to UV, humidity and ozone



High Flexible



Halogen Free



Low Corrosivity of combustion gases



Low toxicity



Operating temp.

## Railway Cables

### Thin-Walled Electron Beam Irradiated Flexible Elastomeric Cables with copper conductor. (EDTS 132, REV-C)

Flexible copper cables with E-beam cross-linking, designed for passenger coaches, featuring thin walled insulation, low chemical residue and Limited Fire Hazard properties with minimum flame spread, smoke and toxic emissions.

**Application** : For Coaching Stock Applications. Suitable for use in power and control circuits for passenger coaches, AC/DC EMU, BG AC EMU and MEMU coaching stock. UIC cables are used in modern railway applications to ensure safe and reliable communication and control applications

#### Advantages

Enhanced Fire Safety : Limited fire hazard type with low smoke and toxicity  
 EMC Compatibility : Ensures very good EMC compatibility for screened cables  
 Extreme Durability : Resistant to high temperatures, mechanical stress and harsh chemicals  
 Space-Efficient Design : Thin-walled construction for easy & compact installation  
 Reliable Performance : Tinned copper conductors ensure efficient power and signal transmission  
 Resistance to mineral oil, diesel, fluids and chemicals

#### Construction:

Component	Data Sheet-1	Data Sheet-2	Data Sheet-3	Data Sheet-4	Data Sheet-5	Data Sheet-7
Voltage Rating	1.8/3.0 KV	600/1000 V	600/1000 V	600/1000 V	300/300 V	600/1000 V
Operating temperature	- 40° C to +120° C					
Core & Cable type	Single Core Unscreened	Single Core Unscreened	Multi Core Unscreened	Multi Core Screened	UIC Screened	Multi Core Unscreened
Circular Annealed Tinned Copper Conductor (120° C) (Class 5)	✓	✓	✓	✓	✓	✓
Insulation (EBXL EPDM)	✓	✓	✓	✓	✓	✓
EMC Screening (ATC Braiding)	✗	✗	✗	✓	✓	✗
Sheath (EBXL EVA)	✓	✗	✓	✓	✓	✓
Test Voltage	6 KV for 15 min	3 KV for 5 min	1.5 KV for 5 min	1.5 KV for 5 min	2.0 KV for 1 min	1.5 KV for 5 min
Bending Radius	3XD < 10 mm 5XD > 10 mm	3XD < 10 mm 5XD > 10 mm	4XD (fixed) 5XD (flexible)	3XD (fixed) 5XD (flexible)	4XD (fixed) 5XD (flexible)	4XD (fixed) 5XD (flexible)

✓ = Included | ✗ = Not Included \* Insulation color shall conform to standard or be customized as per customer requirements. Outer sheath will be provided in black for all Data sheets except Datasheet-2: Outer sheath color : Grey

#### Compliance & Fire Safety

Low Flame Spread / Flame Retardancy : IEC 60332-1-2, IEC 60332-3 CAT C

Low Smoke Emission : ASTM D 2843 / IEC 61034-2

Corrosivity of Combustion of gases (on Sheath only) : IEC 60754-2

Toxicity of Combustion of gases (on Sheath only) : NES 713

#### Key Features

Fire Safety : Limited Fire Hazard type with low smoke and toxicity

Insulation : Electron beam irradiated, flexible elastomeric construction provides extreme durability against mechanical stress, chemicals and temperature fluctuations

Environmental Resistance : Resistant to oil, diesel and various chemicals

Flexibility : Class 5 tinned, flexible copper conductors for easy installation



Fire retardant



Good Chemical Resistance



Good Resistance to UV, humidity and ozone



High Flexible



Halogen Free



Low Corrosivity of combustion gases



Low toxicity



Operating temp



Screened Versions



## Railway Cables

### Single Core and Multi Core Power and Control Cables designed for railway rolling stock, traction & metro applications (EN 50264-3-1 & EN 50264-3-2)

Offering exceptional flame resistance, durability and EMC compatibility, these cables are ideal for fixed installations in locomotives, metros & EMUs.

#### EN 50264-3-1 Single Core Cables

**Application** : Used for power transmission, controlling in various application in Railway Rolling Stock (Locomotives, Metros, EMU, MEMU)

They are suitable for use in confined spaces due to their reduced bending radius.

They can withstand harsh operating conditions, including exposure to oil, ozone and wide temperature fluctuations.

The conductors are rated for continuous operation at temperatures 90° C (Optional: 120° C)

**Advantages** : Halogen-free, fire safety by reducing flame spread, smoke and toxic gas emissions.

They are resistant to oils, fuels and ozone, ensuring durability and reliable performance even when exposed to harsh chemicals.

They can withstand mechanical stresses like vibration and impact, which are common in railway environments.

#### Construction:

Single Core Cables

Component	0.6/1 KV (Unsheathed) M	1.8/3 KV (Unsheathed) M	1.8/3 KV (Sheathed) MM	3.6/6 KV (Sheathed) MM
Size (sq.mm)	1.0 sq.mm to 400 sq.mm	1.5 sq.mm to 400 sq.mm	1.5 sq.mm to 400 sq.mm	2.5 sq.mm to 400 sq.mm
Operating temperature	- 40° C to +90° C / +120° C			
Flexible Tinned Coated Annealed Copper Conductor (Class 5)	☑	☑	☑	☑
Conductor screening	☒	☒	☒	☑
Separator Tape	(Optional)	(Optional)	(Optional)	☒
Insulation (Type EI 106/107/108/109/110)	☑	☑	☑	☑
Separator Tape	☒	☒	(Optional)	(Optional)
Sheath (Type EM 101/102/103/104)	☒	☒	☑	☑
Test Voltage	3.5 KV for 5 min	6.5 KV for 5 min	6.5 KV for 5 min	11 KV for 5 min

☑ = Included | ☒ = Not Included | (Optional) = May be included as per specification or customer request



**Key features & Fire Safety** : IEC 60332-1-2 – Flame Retardant

IEC 60754-1/2 – Corrosivity of Combustion of gases

IEC 61034-2 – Low Smoke Emission

EN 45545-2 HL-2/HL-3 - Fire behavior of the Cable



Fire retardant



Good Chemical Resistance



Good Resistance to UV, humidity and ozone



High Flexible



Halogen Free



Low Corrosivity of combustion gases



Low toxicity



Operatingtemp



Screened Versions

## Railway Cables

### Medium Voltage Single Core and Multi Core Power and Control Cables designed for railway rolling stock, traction & metro applications (EN 50264-3-1 & EN 50264-3-2)

Offering exceptional flame resistance, durability and EMC compatibility, these cables are ideal for fixed installations in locomotives, metros & EMUs.

#### EN 50264-3-2 Multi Core Cables

##### Application

: Used for power transmission, controlling in various application in Railway Rolling stock (Locomotives, Metros, EMU, MEMU)

The cables can withstand harsh operating conditions, including exposure to oil, ozone and wide temperature fluctuations.

The conductors are rated for continuous operation at temperatures 90° C. (Optional :120° C)

Their flexible, multi-core design enables easy routing in limited spaces, especially where movement or vibration is present.

##### Advantages

: Halogen-free, fire safety by reducing flame spread, smoke and toxic gas emissions.

They are resistant to oils, fuels and ozone, ensuring durability and reliable performance even when exposed to harsh chemicals.

The cables can withstand mechanical stresses like vibration and impact, which are common in railway environments.

#### Construction:

Multicore Cables

Component	300 / 500 V (Unscreened) MM	300 / 500 V (Screened) MMS	0.6 / 1 KV (Unscreened) MM	0.6 / 1 KV (Screened) MMS
Size (sq.mm)	1.0 sq.mm to 2.5 sq.mm	1.0 sq.mm to 2.5 sq.mm	1.5 sq.mm to 50 sq.mm	1.5 sq.mm to 50 sq.mm
Operating temperature	- 40° C to +90° C / +120° C			
Flexible Tinned Coated Annealed Copper Conductor (Class 5)	☑	☑	☑	☑
Separator Tape	(Optional)	(Optional)	(Optional)	(Optional)
Insulation (Type EI 106/107/108/109/110)	☑	☑	☑	☑
Metallic Screening	☒	☑	☒	☑
Separator Tape	(Optional)	(Optional)	(Optional)	(Optional)
Sheath(Type EM 101/102/103/104)	☑	☑	☑	☑
Test Voltage	2 KV for 5 min		3.5 KV for 5 min	

☑ = Included | ☒ = Not Included | (Optional) = May be included as per specification or customer request



**Key features & Fire Safety** : IEC 60332-1-2 – Flame Retardant

IEC 60754-1/2 – Corrosivity of Combustion of gases

IEC 61034-2 – Low Smoke Emission

EN 45545-2 HL-2/HL-3– Fire behavior of the Cable



Fire retardant



Good Chemical Resistance



Good Resistance to UV, humidity and ozone



High Flexible



Halogen Free



Low Corrosivity of combustion gases



Low toxicity



Operating temp



Screened Versions

## Railway Cables

### Thin-Walled Single, Multi-Core and Multi-Pair, Railway Signal & Control Cables with Special Fire Performance for Railway Rolling Stock (EN -50306-1,2,3,4)

Ideal for modern railway applications where space, weight, safety and EMC performance are critical.

**Application** : They are designed for fixed & protected internal & external wiring in all railway vehicles, from locomotives to trams. Rated for occasional thermal stress, with a continuous operational life equivalent to temperatures of 105° C (Optional: 120° C). Their compact size and flexibility are perfect for confined spaces

These cables are crucial for power transmission, controlling & various low voltage signal transmission in various Rolling stock applications (Locomotives, Metros, EMU, MEMU, Control circuits)

Their halogen-free, cross linked construction ensures superior fire safety, providing essential protection for passengers and crew

**Advantages** : Resists mechanical stress, chemicals and extreme temperatures

Halogen-free, cross-linked construction with good flexibility and durability compact and light weight design, very good EMC compatibility for screened cable

Thin-wall design and low bending radius allow for space-saving installations. Robust build guarantees a long service life

### EN 50306 Thin-Wall Railway Rolling Stock Cables

EN 50306 Cables offer diverse constructions (single / multi core, screened / unscreened, multipair), operate reliably from -40° C to + 105° C (Optional 120° C) They are rated for 300 V to earth.

Available in 0.50 mm<sup>2</sup> to 2.5 mm<sup>2</sup> cross- sections, they feature electron-beam cross linked, halogen - free materials ensuring superior fire performance (low smoke, non-toxic, non-corrosive gases) and robust resistance to oils, fuels, ozone and UV, all in a compact, durable, thin- wall design.

**Key features** : IEC 60332-1-2 – Flame Retardant  
IEC 60754-1/2 – Corrosivity of Combustion of gases  
IEC 61034-2 – Low Smoke Emission  
EN 45545-2 HL-2/HL-3– Fire behavior of the Cable

### Construction Details:

Component	50306-2	50306-3	50306-4
Size (sq.mm)	0.5 sq.mm to 2.5 sq.mm	0.5 sq.mm to 2.5 sq.mm	0.5 sq.mm to 2.5 sq.mm
Operating temperature	- 40° C to +105° C /+ 120° C		
Cable Types	Single Core	Single Core & Multi Core Cables	Multi Core & Multi Pair Cables
Screening	Unscreened	Screened	Unscreened / Screened
Flexible Tinned Coated Annealed Copper Conductor (120° C ) (Class 5)	✓	✓	✓
Separator Tape	✗	(Optional)	(Optional)
Insulation (as per 3.1 of EN 50306-1)	✓	✓	✓
Laying up & Fillers	✗	✓	✓
Metallic Screening	✗	✓	✓
Separator Tape	✗	(Optional)	(Optional)
Sheath (Type S1 or S2 as per 3.2 of EN 50306-1)	✗	✓	✓
Test Voltage	2 KV for 5 min		

✓ = Included | ✗ = Not Included



Fire retardant



Good Chemical Resistance



Good Resistance to UV, humidity and ozone



High Flexible



Halogen Free



Low Corrosivity of combustion gases



Low toxicity



Operating temp



Screened Versions



## Railway Cables

### High-Temperature Silicon Rubber insulated Power Cables having special Fire Performance for Railway Rolling Stock/Traction/Metro (EN 50382-1 and EN 50382-2)

These railway cables deliver superior performance in high-temperature environments, offering excellent flexibility and mechanical strength. Engineered for safe and efficient power transmission in traction systems, metro trains and rolling stock operating under extreme thermal and environmental conditions.

**Application** : Designed for railway rolling stock applications requiring superior fire performance and thermal endurance. Halogen-free with low smoke, toxicity and corrosivity. Ideal for power distribution in locomotives, metros, EMUs and MEMUs, they are well-suited for high-stress areas like traction converters, rooftop and under frame wiring and control systems.

**Advantages** : Engineered with advanced cross-linked silicone rubber compounds, superior mechanical durability-demonstrating high resistance to abrasion, tensile stress and cut-through damage. Outstanding chemical resistance ensures reliable performance in environments exposed to oils, fuels, acids and alkalis.

Designed for flexibility and ease of handling, these cables simplify installation and stripping processes, meeting the rigorous operational demands of modern railway systems

#### Construction: EN 50382-2

Component	1.8/3 KV (Unsheathed) F/FZ	1.8/3 KV (Sheathed) FF	3.6/6 KV (Unsheathed) F/FZ	3.6/6 KV (Unsheathed) FX/FXZ	3.6/6 KV (Sheathed) FF
Size (sq.mm)	1.5 sq.mm to 400 sq.mm	1.5 sq.mm to 400 sq.mm	2.5 sq.mm to 400 sq.mm	2.5 sq.mm to 400 sq.mm	2.5 sq.mm to 400 sq.mm
Flexible Bare copper (150° C) or Tinned copper conductor (120° C) (Class 5)	☑	☑	☑	☑	☑
Flexible Bare copper (150° C) or Tinned copper conductor (120° C) (Class 6)	☒	☒	☒	☑	☒
Conductor screening	☒	☒	(Optional)	☒	(Optional)
Separator Tape	(Optional)	(Optional)	☒	(Optional)	(Optional)
Insulation (Type EI 111)	☑	☑	☑	☑	☑
Insulation (Type EI 112)	☒	☑	☒	☒	☑
Textile braid on request for FZ, FXZ	☑	☒	☑	☑	☒
Sheath (EM 105/106/107)	☒	☑	☒	☒	☑
Test Voltage (R.M.S)	6.5 KV for 5 mins	6.5 KV for 5 mins	11 KV for 5 mins	11 KV for 5 mins	11 KV for 5 mins
Bending Radius:			4 x Outer diameter 6 x Outer diameter	if OD ≤ 12 mm if OD > 12 mm	

☑ = Included | ☒ = Not Included | (Optional) = May be included as per specification or customer request  
\*Type FFXS jumper cable with EMC-protected metallic braided screen is available on request



#### Compliance & Fire Safety

EN 50382-1 - General construction and performance requirements  
 EN 50382-2 - Specifications for single-core silicone rubber insulated cables  
 IEC 60332-1-2 – Flame Retardant  
 IEC 60754-1/2 – Corrosivity of Combustion of gases  
 IEC 61034-2 – Low Smoke Emission  
 EN 45545-2 HL-2/HL-3– Fire behaviour of the Cable stems

#### Key Features

Safety-focused design for enclosed and public environments  
 Approved for flexible and fixed wiring in rolling stock, tunnels and depots  
 Low-toxicity materials preserve electronics and ensure occupant safety  
 Resistance to mineral oils, fuels, ozone and UV radiation



Fire retardant



Good Chemical Resistance



Good Resistance to UV, humidity and ozone



High Flexible



Halogen Free



Low Corrosivity of combustion gases



Low toxicity



Operating temp.



## Material Handling Cables

### CRD & Trailing Cables

These cables are used in conveyor machinery such as transfer cars, boom-stackers, side arm chargers, bulk material conveyors etc. They find application in almost every industry segment like Steel Mills, Cement Plants, Docks, Power Plants, Automobile Industries & Refineries and Petrochemicals.

<b>Construction</b>	: Single cable comprising multiple elements like composite type, power cores, control cores, signaling pairs, etc for multipurpose functions
<b>Voltage Grade</b>	: 600 / 1100 V AC
<b>Conductor</b>	: Class 5 flexible tinned or bare copper
<b>Insulation</b>	: EPR
<b>Screening</b>	: Tinned or bare copper wire braid (If Applicable)
<b>Inner Sheath</b>	: HOFR Elastomer
<b>Anti Kink Braid</b>	: Fabric braid embedded between inner and outer sheath
<b>Outer Sheath</b>	: HOFR Elastomer
<b>Features</b>	: Designed to withstand continuous reeling and unreeling sheath materials that have a high degree of flex fatigue resistance, excellent heat, oil and fire resistant properties
<b>Operating Temperature</b>	: - 20° C to + 90° C
<b>Test Voltage</b>	: 3000 V AC / 3500 V AC
<b>Bending Radius</b>	: 8 D
<b>Core Marking</b>	: 1-5 Cores colour coded as Green / Yellow, Blue, Brown, Black, Grey or Coloured Rubberised cotton tapes. 6 Cores and above with numbered Cores, with one earth Core of Green / Yellow
<b>Standards</b>	: IS 8130, IS 6380, IS 9968 I, IEC-60228, IEC-60502, IEC-60332

### H07RN-F-Heavy Duty Rubber Cables

These heavy duty elastomer cables are used in generators, heavy machinery, portable power tools and equipment, moving machinery in wet, hot or oily environments. Their flexibility permits use in constricted spaces with sharp and complex bends. They can be made with special abrasion resistant sheaths to withstand rough use in portable equipment.

<b>Voltage Grade</b>	: 450 / 750 V AC
<b>Conductor</b>	: Bare or tinned flexible Class 5 conductor as per (EN 60228)
<b>Range</b>	: Single Core: up to 300 Sq. mm Multi Core: 1 Sq. mm - 2.5 Sq. mm up to 61 Cores 4 Sq. mm - 6 Sq. mm up to 19 Cores 10 Sq. mm - 300 Sq. mm up to 5 Cores
<b>Insulation</b>	: EPR
<b>Sheath</b>	: Black heavy duty elastomer
<b>Temperature Range</b>	: - 25° C to + 85° C
<b>Colour Coding</b>	: 1-5 Cores colour coded as Green / Yellow, Blue, Brown, Black, Grey or Coloured Rubberised cotton tapes. 6 Cores or more with numbered Cores and earth Core of Green / Yellow
<b>Standards</b>	: EN 50525-2-21





## Type - P Cables

Type P Cables are specifically designed for installation and use in harsh environments found within offshore and onshore drilling rigs. These extreme environments may include severe cold, high heat, constant vibration, drilling mud, mechanical stress and salt corrosion.

<b>Specification</b>	: IEEE 1580, IEC 60092-353, IEC 60092-376, UL 1309
<b>Temperature Range</b>	: 90° C, 100° C, 110° C & 125° C
<b>Conductor</b>	: Flexible stranded tinned copper
<b>Application</b>	: Powering Machinery, Communication Devices, Navigation Systems, Offshore Drilling Rigs, Shipboard Wiring and Marine Vessels
<b>Cable Type</b>	: Multi Core, Single Core, Power, Control, VFD and Instrumentation Cables
<b>Voltage Grade</b>	: 300 V, 0.6 / 1.0 KV & 2 KV
<b>Insulation</b>	: XLPO
<b>Sheath</b>	: Extruded Flame Retardant, Oil & Abrasion Resistant Synthetic Elastomer
<b>Armour (Optional)</b>	: Tinned copper or bronze wire braid
<b>Shield (applicable for Instrumentation Cables)</b>	: An aluminum/polyester tape with drain wire, 100% coverage, is applied over each twisted pair and the cabled core, the single pair construction has only the overall shield.



## VFD Cables

VFD cables are used to connect the VFD drive to the variable frequency motors, drives precisely controls the speed and torque of the motors. During this operation of controlling the motor by changing the frequency there is every chance for noise generation, sudden induced voltage and spikes and intense electric field around the conductor which can be suppressed with special design.

<b>Construction</b>	: Metallic layer over the core / cable will reduce the noise / strong electric field around the core / earthing of all spikes generated during the operation.
<b>Voltage Grade</b>	: Up to 1800 / 3300 V AC
<b>Conductor</b>	: Circular electrolytic bare copper / tinned copper (stranded / flexible)
<b>Insulation</b>	: XLPE or EPR or HEPR
<b>Screening</b>	: Combination of copper tape and copper wire braid or double layer of copper tape and concentric braiding
<b>Outer Sheath</b>	: PVC / ZHFR / SHF1 / SHF2
<b>Application</b>	: This construction of metallic layer over the core / cable will reduce the noise / strong electric field around the core / earthing of all spikes generated during the operation.



## Co-Axial Cables (RG Series)

Radio Frequency or Signal Transmission Cables, Polyethylene / XLPE / Fluoropolymer / Dielectric Insulation & Halogen Free Flame retardant with low smoke and low toxic polymers, Sheath materials.

<b>Specification</b>	: Def Stan 02-512 (PT-5) & MIL-DTL-17H & customer specification
<b>Construction</b>	: Single Core Screened Cables
<b>Primary Conductor</b>	: ABC / ATC / SPC & special conductors like CCS (Copper Clad Steel) etc
<b>Temperature Range</b>	: - 30° C to +120° C
<b>Insulation</b>	: Polyethylene / XLPE / Fluoropolymer
<b>Outer Conductor</b>	: Aluminium Mylar Tape / Annealed Tinned / Bare Copper Braid
<b>Outer Sheath</b>	: Special halogen free and fire retardant with low smoke generation and low toxic properties with E-beam curing process
<b>Type of Cables</b>	: RG 11, RG 213, RG188, RG 58, RG 59, RG 214
<b>Application</b>	: For use of VHF (Very High Frequency) signal transmission



## Electrical Submersible Pump (ESP) Cables

High, medium & low temperature flat & round cables are 3 KV, 4 KV & 5 KV rated for operating temperatures up to 450° F, 284° F, 205° F & 160° F.

**Sizes** : 1, 2, 4, 6 AWG & other sizes and KV ratings available upon request

**Application** : Downhole extraction systems are critical for crude oil extraction. The reliability of the electrical power supply to an Electrical Submersible Pump (ESP) system depends on the performance and reliability of the power feed through the wellhead, power cable, motor lead cable, pig tail connectors and related equipment such as the pump and motor. These cables offer an efficient, rugged and easy to handle solution that delivers reliable performance in a package that is straight forward to install and maintain.

**Construction** :

- Solid or stranded plain or tinned copper conductor
- Proprietary PP / EPDM rubber insulation with a poly-adhesive layer to the conductor
- Lead Sheath (applicable only for SL.No 4,11 & 13 from the below table).
- HDPE / EPDM / Nitrile Rubber Jacket
- Longitudinally applied rubber backed fabric / Special heat resistant tape
- Galvanized steel / Stainless Steel / Monel armour

SL. No	Rated	Cable Construction	Voltage Rating KV	Conductor Size (AWG)	Conductor Coating	Insulation Material	Barrier Material	Tape	Jacket Material	Standard Armor
	Temp. °F (°C)									
1	160(71)	Flat/Round	3,4,5	1,2,4,6	Bare/Tin	PP	NA	Rubber Backed Woven Fabric	HDPE	Galvanized
2	205(96)	Flat/Round	3,4,5	1,2,4,6	Bare/Tin	PP	NA	Rubber Backed Woven Fabric	EPDM	Galvanized
3	205(96)	Flat/Round	3,4,5	1,2,4,6	Bare/Tin	PP	NA	Rubber Backed Woven Fabric	Nitrile Rubber	Galvanized
4	250(121)	Flat/Round	3,4,5	1,2,4,6	Bare/Tin	PP	Lead Sheath	Rubber Backed Woven Fabric	Nitrile Rubber	Galvanized
5	250(121)	Flat/Round	3,4,5	1,2,4,6	Bare/Tin	PP	NA	Rubber Backed Woven Fabric	Nitrile Rubber	Galvanized
6	284(140)	Flat/Round	3,4,5	1,2,4,6	Bare/Tin	EPDM	NA	Rubber Backed Woven Fabric	Nitrile Rubber	Galvanized
7	284(140)	Flat/Round	3,4,5	1,2,4,6	Bare/Tin	EPDM	NA	Rubber Backed Woven Fabric	EPDM	Galvanized
8	300(148)	Flat/Round	3,4,5	1,2,4,6	Bare/Tin	EPDM	NA	Special Heat Resistant tape	EPDM	Galvanized
9	400(204)	Flat/Round	3,4,5	1,2,4,6	Bare	Polyimide Tape / EPDM	NA	Special Heat Resistant tape	EPDM	Galvanized
10	400(204)	Flat/Round	3,4,5	1,2,4,6	Bare	Polyimide Tape / EPDM	NA	Special Heat Resistant tape	EPDM	Galvanized
11	450(232)	Flat/Round	3,4,5	1,2,4,6	Bare	Polyimide Tape / EPDM	Lead Sheath	Special Heat Resistant tape	EPDM	Galvanized
12	450(232)	Flat/Round	3,4,5	1,2,4,6	Bare	Polyimide Tape / EPDM	NA	Special Heat Resistant tape	EPDM	Galvanized
13	450(232)	Flat/Round	4,5	1,2,4,6	Bare	Polyimide Tape / EPDM	Lead Sheath	Special Heat Resistant tape	EPDM	Monel

NOTES : 1. Materials and specifications are subject to change without notice. 2. Jacket is not applicable for Flat cable construction

## Downhole Tubing Encapsulated Conductor (TEC) Cables

These cables are used in the Oil and gas refineries, Oil well monitoring, Powering downhole equipment and instrumentation, Underground power distribution, Pressure sensing equipment & Data collection etc.

They are used to monitor, provide power and transmit signals in a downhole application. Cables used in the oil & gas industry must be able to withstand extreme environments, temperatures and pressure which is why Thermo Cables is the choice of industry professionals.

TEC (Tubing Encapsulated Conductor) cables have the traditional characteristics of stranded wires or cables – they have some form of copper conductor surrounded by an insulation material or jacket. The difference comes when the stranded wire or the tubing layer that surrounds the product with an armored metal component. Lastly, the final layer encapsulates the entire cable. TEC tubing encapsulated cables can withstand temperature ranges from 150° C to 300° C.

These are made with 5 layers and can be constructed with the following materials:


- Conductor Layer** : can be comprised of 20 AWG to 12 AWG, solid or stranded, bare copper, tinned copper, nickel plated copper, or silver plated copper.
- Insulation Layer** : can be comprised of either FEP, PFA, ETFE or ECTFE.
- Extruded Filler Layer** : can be comprised of PFA, FEP or Polypropylene.
- Armor Layer** : can be comprised of 316L Stainless Steel, Alloy 825 or Alloy 625
- Final Layer** : an encapsulation layer can be comprised of FEP, PFA, ETFE, Polyolefin or Polyamide.

### Cables Specification :

Voltage Rating V DC	1000	1000	1000	1000	1000	1000	1000	1000
Conductor Gauge (AWG)	18	16	18	16	18	16	18	16
Conductor Type	Solid or Stranded							
Conductor Coatings	Bare, Tinned, Nickel Plated, Silver Plated							
Insulation	ETFE, ECTFE, FEP, PFA							
Filler	Polypropylene, FEP, PFA							
Armor Type	316L (0.028" & 0.035") Alloy 825 (0.028" & 0.035")							
Max. Conductor Resistance Ohms / KFT 20° C	7	4.4	7	4.4	7	4.4	7	4.4
Max. Conductor Resistance Ohms / KFT 150° C	10.5	6.5	10.5	6.5	10.5	6.5	10.5	6.5
Capacitance pF / ft 20° C	26	27.2	32	29.3	26	27.2	32	29.3
Capacitance pF / ft 150° C	27.5	30.9	33.5	33.3	27.5	30.9	33.5	33.3
Min. Insulation Resistance Mohms / KFT	6500	15000	6500	15000	6500	15000	6500	15000
Encapsulation Cable Type	Polyolefin		Polyamide		FEP		PFA	
Encapsulation Cable Color	Yellow		Black		Natural			
Max. working temperature, degC (degF)	150 (302)				200 (392)		250 (482)	



# Product Certifications



## CERTIFICATE OF CONFORMITY

Certificate No. **010136**      Current Issue: **04 September 2022**      Validity: **10 September 2023 to 10 September 2024**

This is to certify that the product(s)

### Power, Control, Instrumentation & Thermocable Cables

with name and / or type designation(s) as detailed in page 2

manufactured by  
**THERMO CABLES LTD.**

Site(s):  
1) D-44, 43, 48, 49 & 50, Phase-V, 2DA, Jeedimetla, Hyderabad - 500 055, Telangana  
2) Plot No. G-1, G-2 (A & B), G-9 (A&B) & G-10, Green Industrial Park, Jodcherla-509 381, Mahabubnagar District, Telangana.

have been assessed with respect to the requirements laid down in parts 2 of Annex III of Council Directive 2014/35/EU on electrical safety and found to comply. Further details of product and application/limitations, this certificate to be read in full. Reference to the part of this certificate which may lead to misinterpretation is not permissible.

For the issuing office:  
**DNV Business Assurance India Pvt. Ltd.**

DNV India  
100, 101, 102, 103, 104, 105, 106, 107, 108, 109, 110, 111, 112, 113, 114, 115, 116, 117, 118, 119, 120, 121, 122, 123, 124, 125, 126, 127, 128, 129, 130, 131, 132, 133, 134, 135, 136, 137, 138, 139, 140, 141, 142, 143, 144, 145, 146, 147, 148, 149, 150, 151, 152, 153, 154, 155, 156, 157, 158, 159, 160, 161, 162, 163, 164, 165, 166, 167, 168, 169, 170, 171, 172, 173, 174, 175, 176, 177, 178, 179, 180, 181, 182, 183, 184, 185, 186, 187, 188, 189, 190, 191, 192, 193, 194, 195, 196, 197, 198, 199, 200, 201, 202, 203, 204, 205, 206, 207, 208, 209, 210, 211, 212, 213, 214, 215, 216, 217, 218, 219, 220, 221, 222, 223, 224, 225, 226, 227, 228, 229, 230, 231, 232, 233, 234, 235, 236, 237, 238, 239, 240, 241, 242, 243, 244, 245, 246, 247, 248, 249, 250, 251, 252, 253, 254, 255, 256, 257, 258, 259, 260, 261, 262, 263, 264, 265, 266, 267, 268, 269, 270, 271, 272, 273, 274, 275, 276, 277, 278, 279, 280, 281, 282, 283, 284, 285, 286, 287, 288, 289, 290, 291, 292, 293, 294, 295, 296, 297, 298, 299, 300, 301, 302, 303, 304, 305, 306, 307, 308, 309, 310, 311, 312, 313, 314, 315, 316, 317, 318, 319, 320, 321, 322, 323, 324, 325, 326, 327, 328, 329, 330, 331, 332, 333, 334, 335, 336, 337, 338, 339, 340, 341, 342, 343, 344, 345, 346, 347, 348, 349, 350, 351, 352, 353, 354, 355, 356, 357, 358, 359, 360, 361, 362, 363, 364, 365, 366, 367, 368, 369, 370, 371, 372, 373, 374, 375, 376, 377, 378, 379, 380, 381, 382, 383, 384, 385, 386, 387, 388, 389, 390, 391, 392, 393, 394, 395, 396, 397, 398, 399, 400, 401, 402, 403, 404, 405, 406, 407, 408, 409, 410, 411, 412, 413, 414, 415, 416, 417, 418, 419, 420, 421, 422, 423, 424, 425, 426, 427, 428, 429, 430, 431, 432, 433, 434, 435, 436, 437, 438, 439, 440, 441, 442, 443, 444, 445, 446, 447, 448, 449, 450, 451, 452, 453, 454, 455, 456, 457, 458, 459, 460, 461, 462, 463, 464, 465, 466, 467, 468, 469, 470, 471, 472, 473, 474, 475, 476, 477, 478, 479, 480, 481, 482, 483, 484, 485, 486, 487, 488, 489, 490, 491, 492, 493, 494, 495, 496, 497, 498, 499, 500, 501, 502, 503, 504, 505, 506, 507, 508, 509, 510, 511, 512, 513, 514, 515, 516, 517, 518, 519, 520, 521, 522, 523, 524, 525, 526, 527, 528, 529, 530, 531, 532, 533, 534, 535, 536, 537, 538, 539, 540, 541, 542, 543, 544, 545, 546, 547, 548, 549, 550, 551, 552, 553, 554, 555, 556, 557, 558, 559, 560, 561, 562, 563, 564, 565, 566, 567, 568, 569, 570, 571, 572, 573, 574, 575, 576, 577, 578, 579, 580, 581, 582, 583, 584, 585, 586, 587, 588, 589, 590, 591, 592, 593, 594, 595, 596, 597, 598, 599, 600, 601, 602, 603, 604, 605, 606, 607, 608, 609, 610, 611, 612, 613, 614, 615, 616, 617, 618, 619, 620, 621, 622, 623, 624, 625, 626, 627, 628, 629, 630, 631, 632, 633, 634, 635, 636, 637, 638, 639, 640, 641, 642, 643, 644, 645, 646, 647, 648, 649, 650, 651, 652, 653, 654, 655, 656, 657, 658, 659, 660, 661, 662, 663, 664, 665, 666, 667, 668, 669, 670, 671, 672, 673, 674, 675, 676, 677, 678, 679, 680, 681, 682, 683, 684, 685, 686, 687, 688, 689, 690, 691, 692, 693, 694, 695, 696, 697, 698, 699, 700, 701, 702, 703, 704, 705, 706, 707, 708, 709, 710, 711, 712, 713, 714, 715, 716, 717, 718, 719, 720, 721, 722, 723, 724, 725, 726, 727, 728, 729, 730, 731, 732, 733, 734, 735, 736, 737, 738, 739, 740, 741, 742, 743, 744, 745, 746, 747, 748, 749, 750, 751, 752, 753, 754, 755, 756, 757, 758, 759, 760, 761, 762, 763, 764, 765, 766, 767, 768, 769, 770, 771, 772, 773, 774, 775, 776, 777, 778, 779, 780, 781, 782, 783, 784, 785, 786, 787, 788, 789, 790, 791, 792, 793, 794, 795, 796, 797, 798, 799, 800, 801, 802, 803, 804, 805, 806, 807, 808, 809, 810, 811, 812, 813, 814, 815, 816, 817, 818, 819, 820, 821, 822, 823, 824, 825, 826, 827, 828, 829, 830, 831, 832, 833, 834, 835, 836, 837, 838, 839, 840, 841, 842, 843, 844, 845, 846, 847, 848, 849, 850, 851, 852, 853, 854, 855, 856, 857, 858, 859, 860, 861, 862, 863, 864, 865, 866, 867, 868, 869, 870, 871, 872, 873, 874, 875, 876, 877, 878, 879, 880, 881, 882, 883, 884, 885, 886, 887, 888, 889, 890, 891, 892, 893, 894, 895, 896, 897, 898, 899, 900, 901, 902, 903, 904, 905, 906, 907, 908, 909, 910, 911, 912, 913, 914, 915, 916, 917, 918, 919, 920, 921, 922, 923, 924, 925, 926, 927, 928, 929, 930, 931, 932, 933, 934, 935, 936, 937, 938, 939, 940, 941, 942, 943, 944, 945, 946, 947, 948, 949, 950, 951, 952, 953, 954, 955, 956, 957, 958, 959, 960, 961, 962, 963, 964, 965, 966, 967, 968, 969, 970, 971, 972, 973, 974, 975, 976, 977, 978, 979, 980, 981, 982, 983, 984, 985, 986, 987, 988, 989, 990, 991, 992, 993, 994, 995, 996, 997, 998, 999, 1000.



## TYPE APPROVAL CERTIFICATE

This is to certify:

**Hot Low Voltage Cable & its Electric Power Cable**

with type designation(s)  
**WFOU (FC), KPOU (FC), XLPE (FC), XLPE (Non-FC)**  
**WFOU, KPOU, XLPE-FC, XLPE-Non-FC**

issued to  
**Thermo Cables Ltd**  
Jodcherla, Telangana, India

is found to comply with  
**ENW rules for classification - design, offshore units, and high speed and light cable**

Applications:  
**Product(s) approved by this certificate have been accepted for installation on all vessels classed by DNV**  
**Rated Voltage: 1000V, 1500V, 1800V and 1.8kV**  
**Temp. class (C) 85**

**Product description**  
Type: **WFOU (FC) / KPOU (FC)**      Type: **XLPE (FC) / XLPE (Non-FC)**

Conductor: Tinned, stranded copper class 2 or class 5  
Con-insulation: Micro tape + EPDM  
Ins. shielding: AI layer tape with drain wire  
Overall shielding: AI layer tape with drain wire  
Inner sheath: SBF2  
Metal covering: Tinned copper or galvanized steel wire braid  
Outer sheath: SBF2

Type: **XLPE (FC) / XLPE (Non-FC)**

Conductor: Tinned, stranded copper class 2 or class 5  
Con-insulation: Micro tape + EPDM  
Ins. shielding: AI layer tape with drain wire  
Overall shielding: AI layer tape with drain wire  
Inner sheath: SBF2  
Metal covering: Tinned copper or galvanized steel wire braid (not for single core variants)  
Outer sheath: SBF2

Issued at Hamburg on 2020-12-17  
This Certificate is valid until 2029-12-16.  
DNV local unit: India CMO MDS

Approved Engineer: **Carsten Hummel**



CERTIFICATE NUMBER: **04-00770/054**  
EFFECTIVE DATE: **26-Apr-2014**  
EXPIRY DATE: **16-Sep-2023**  
ABS TECHNICAL OFFICE: Singapore Engineering Services

## CERTIFICATE OF Product Design Assessment

This is to certify that representative of the Director, on the request of

### THERMO CABLES LIMITED

located at  
**PLOT NO. G1,G2(A&B), G9/A, G9/B AND G10, GREEN INDUSTRIAL PARK, JADCHERLA, DIST. MAHABUBNAGAR, MAHABUBNAGAR, TELANGANA, India, 509301**

were design plans and data for the below listed product. This assessment is representative by the Bureau as to the degree of compliance the design exhibits with applicable sections of the Rules. This assessment does not ensure that certificates or classification products required by ABS Rules for products to be installed on ABS classed vessels or facilities. The certificate, by itself, does not authorize the product in Type Approval. The scope and limitations of this assessment are described on the pages attached hereto.

**Product:** Cable  
**Model:** L2 Power & Control Cables and Instrumentation Cables  
**Conformances:**  
**Test:** 2-PCA Based

This Product Design Assessment (PDA) Certificate applies to all ships (Type 201) with the Rules and/or Standards used in the assessment, any amended or add flow in a design modification, including design assessment (modification cases only). Acceptance of product is limited to the "intended Service" as fully provided in the certificate and as per applicable Rules and Standards.

The Certificate is subject to evaluation of the listed product in ABS areas which cover an on-board contract. No construction or on-boards in the form of classed ships and class code apply at the time of PDA process. Use of the Product for non-ABS units is subject to approval between the manufacturer and classed class.

Approved by Bureau of Shipping  
*Guangyong*  
Guangyong, P.R. of China

DNV: This certificate satisfies compliance with one or more of the Rules Codes, standards or other criteria of ABS as a standard, technical or manufacturer standard. It is issued solely for the use of ABS, its members, its licensees or other authorized parties. Any modification to the assessment product without approval from ABS will result in this certificate becoming null and void. This certificate is governed by ABS Rules 1-4-1 (Contract Conditions of the Request for Product Type Approval) and Agreement 2018.

Certificate of Product Design Assessment No.2  
Page 1 of 1



## Type Approval Certificate

This is to certify that the undernoted product(s) has/have been tested with satisfactory results in accordance with the technical requirements of the Lloyd's Register Type Approval System.

<b>Manufacturer</b>	<b>Thermo Cables Limited</b>
<b>Address</b>	18, Rajaganga Hills, Punjapeta, Hyderabad, Telangana, 500050, India
<b>Place of Production</b>	Thermo Cables Limited D-44, 43, 48, 49 & 50 Phase-A, 2DA, Jeedimetla, Hyderabad, Telangana, 500050, India
<b>Place of Production</b>	Thermo Cables Limited G1, G2 (A&B), Green Industrial Park, Jodcherla, Mahabubnagar Dist., 509301, India
<b>Type</b>	Marine Cable
<b>Description</b>	XLPE Insulated Shipboard Cables
<b>Trade Name</b>	Refer to the Appendix for details
<b>Application</b>	Fixed wiring on ships and offshore installations
<b>Specified Standard</b>	Manufacturer's specifications IEC 60092-354, IEC 60092-351, IEC 60092-352, IEC 60092-353, IEC 60092-354, IEC 60092-355, IEC 60092-356, IEC 60092-357, IEC 60092-358, IEC 60092-359, IEC 60092-360, IEC 60092-361, IEC 60092-362, IEC 60092-363, IEC 60092-364, IEC 60092-365, IEC 60092-366, IEC 60092-367, IEC 60092-368, IEC 60092-369, IEC 60092-370, IEC 60092-371, IEC 60092-372, IEC 60092-373, IEC 60092-374, IEC 60092-375, IEC 60092-376, IEC 60092-377, IEC 60092-378, IEC 60092-379, IEC 60092-380, IEC 60092-381, IEC 60092-382, IEC 60092-383, IEC 60092-384, IEC 60092-385, IEC 60092-386, IEC 60092-387, IEC 60092-388, IEC 60092-389, IEC 60092-390, IEC 60092-391, IEC 60092-392, IEC 60092-393, IEC 60092-394, IEC 60092-395, IEC 60092-396, IEC 60092-397, IEC 60092-398, IEC 60092-399, IEC 60092-400, IEC 60092-401, IEC 60092-402, IEC 60092-403, IEC 60092-404, IEC 60092-405, IEC 60092-406, IEC 60092-407, IEC 60092-408, IEC 60092-409, IEC 60092-410, IEC 60092-411, IEC 60092-412, 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# Accolades



L&T Hydrocarbon Engineering Limited  
M&A Division Project  
L&T Knowledge City, West Block 1  
A-15, B-3, Hyderabad, India - 500 031  
Gurgaon, India

Date: 19.03.2014

## TO WHOM SO EVER MAY CONCERN

This is to certify that, M/s. Thermo Cables Ltd, having its Corporate Office at 28, Nagarjuna Hills, Punjagutta, Hyderabad-500082, Andhra Pradesh, INDIA has Manufactured and supplied us Foundation Fieldbus, Instrumentation & Control as follows:

PO NO	PROJECT	CABLE TYPE	SUPPLIED QTY
PD01GFD/INST/FFCABLE/ANG.054	LGFD PDC-OMAN	Foundation Fieldbus	53.33 km
PD01GFD/INST/Instrument/ANG-080	LGFD PDC-OMAN	Instrumentation & Control	137.2 km
HMDC-(78000-0483)/RN/AWD MD.003	SRDC 2 PDC-OMAN	Instrumentation & Control	180.0 km

The Supplies were made on time and the Performance of the cables has so far been Satisfactory.

We appreciate the sincere effort and services rendered by the entire Thermo Cable Team during Execution in accomplishing the project requirements satisfactorily.

For L&T HYDROCARBON ENGINEERING LTD - OMAN BRANCH

*[Signature]*  
Authorized Signatory

Tel: +91 265 245 1000 / 1001 Fax: +91 265 245 1253 www.l&t.com  
Regional Office: L&T House, R. St. Marg, Jubilee Hills, Mumbai - 400 004, India  
A Public Limited Company of India & the other countries



Chennai Metro Rail Limited  
(A Joint Venture of Govt. of India and Govt. of Tamil Nadu)

Date: 11.07.2014

## TO Whomsoever It May Concern

This is to certify that M/s. Thermo Cables Ltd - Hyderabad has supplied the Foundation Fieldbus Instrumentation & Control Cables To M/s. Chennai Metro Rail Limited project through M/s. Velux Limited for Phase 1 and Phase 2 of the project for the following purchase orders.

Sl. No.	Purchase Order	PO Date	Value in INR	Cable Type	Project	Agreed completion Qty. (Kms)	Year of Completion/ Installation
1	100001477	28.08.13	4,45,73,000	FFCable	M&A 22 - Hyderabad	41.50	May 2013
2	100001963	27.08.13	4,32,33,000	FFCable	M&A 20 - Hyderabad	39.00	December 2013
3	100001024	21.08.13	1,32,00,000	FFCable	M&A 21 - Madurai	21.00	November 2013
4	100001065	18.08.13	1,19,00,000	FFCable	M&A 22 - Madurai	30.00	February 2014
5	100001001	18.07.13	7,24,28,000	FFCable	M&A 22 - Madurai	39.00	December 2013

M/s. Thermo Cables have succeeded in meeting our clients' interests by supplying cables within the stipulated delivery period. The Cables are in operation for more than 2 years and the Performance of the Cables is found to be Satisfactory.

Thanking you,  
for Chennai Metro Rail Ltd  
*[Signature]*  
Authorized Signatory

M&A, Anna Salai, Madhavaram, Chennai - 600 033  
Email: chennai@thermocables.com / Website: www.thermocables.com  
CIN : U01010TN4000750003537M



Date: 25.02.2018

## TO WHOM SO EVER IT MAY CONCERN

This is to certify that M/s. Thermo Cables Ltd., Hyderabad have supplied LT Power, Control, Signal, Instrumentation and Composite Cables to our 3000 TPD Chlorination Unit at Mureshi, Emali, Lathakki Road, Kajjula Cessy, KENYA vide our PO No. NCC/PROJ/EMLE-E&I/044/2014-2015 dated 9<sup>th</sup> November, 2015.  
This PO contains supply of 13600 Mtrs. of 3.5 C X 300 Sq. mm alongside other type of Cables.  
We appreciate Thermo Cables efforts in executing this Order with quick delivery to meet our Project Schedule. The Cables are in operation for more than 1 Year and the performance is found to be satisfactory.

For NATIONAL CEMENT COMPANY LTD,  
*[Signature]*  
Name: Lakshmi Kumar  
Designation: Commercial Director  
Seal: NATIONAL CEMENT COMPANY LTD  
P. O. BALASORE, ODISHA  
INDIA - 751001  
Tel: No. - 06722211211  
Fax: No. - 06722211212

MANUFACTURERS OF ALL TYPES OF QUALITY PPC AND OPC CEMENT INCLUDING 32.5N & 42.5N AND SEMA PAVING BLOCK.



Date: 14 June 2015

## To Whomsoever It May Concern

Subject: Performance Letter for Supply of Cables

This is to certify that Thermo Cables Limited, having its registered office at 28, Nagarjuna Hills Punjagutta, Hyderabad, Telangana, India - 500082 has successfully supplied cables for our various projects over the past years.

Details of the major supply orders executed are as follows:

Project Name	Purchase Order No.	Year of Supply	Quantity Supplied	Description of Material Supplied
EAS MARKAZ CRUDE OIL P&ID PROJECT - GTCCO	CFP-82M-PG-0137	2010-2013	305.51 KM	Instrumentation and Control Cables

Thermo Cables Limited has met all the technical and delivery requirements of the above projects and has demonstrated good performance in terms of quality, timely delivery, and support for smooth execution of the project.

We acknowledge their contribution and professionalism and wish them all the best in their future endeavors.

For and on behalf of  
China Petroleum Pipeline Engineering Company Limited - Middle East

*[Signature]*  
Lian Yin 尹连  
Head of Procurement CPP MDE



Date: 23.03.2014

## TO WHOM SO EVER MAY CONCERN

This is to certify that, M/s. Thermo Cables Ltd, having its Corporate Office at 28, Nagarjuna Hills, Punjagutta, Hyderabad-500082, Andhra Pradesh, INDIA has Manufactured and supplied us Foundation Fieldbus, Instrumentation & Control of 400 km against our Purchase order PQ/GC-16/058 For Kuwait of Company NEW GC 16 Project.

The Supplies were made on time and the Performance of the cables has so far been Satisfactory.

We appreciate the sincere effort and services rendered by the entire Thermo Cable Team during Execution in accomplishing the project requirements satisfactorily.

For Alkhorayef Group Company  
*[Signature]*  
Authorized Signatory



Date: 22/02/2014

Subject: Letter of Appreciation to Thermo Cables Limited

To: Thermo Cables Limited  
Hyderabad.

Dear Thermo Cables Team,

We extend our sincere gratitude for the exceptional support provided during the period of 2013-2014. As a key partner, Thermo Cables Limited has played a pivotal role in the success of Hitachi Energy India Ltd, particularly in the manufacturing of different type of cables for O&G at our Vadolera facility.

Hitachi Energy India Limited is a global leader in power technologies, providing the most comprehensive grid portfolio across the entire value chain. Hitachi provides compact, reliable Gas Insulated Switchgear (GIS) with high real technology for which Thermo Cables is also an important stakeholder in the supply of Control, Instrumentation and O&G cables.

Your manufacturer is committed to the consistent quality of your products and its time supply has significantly contributed to the smooth functioning of our manufacturing processes. Thermo Cables Limited's dedication in delivering top-notch solutions aligns seamlessly with our standards of O&G.

In recognition of the success of the past year, we eagerly anticipate re-evaluating and strengthening this successful partnership in the years ahead.

Best wishes to Thermo Cables Limited for continued success.

Regards,  
For Hitachi Energy India Limited, Vadolera  
Formerly known as BHEL Heavy Products and Systems India Ltd.  
*[Signature]*  
Category Manager

Hitachi Energy India Limited  
Formerly known as BHEL Heavy Products and Systems India Limited  
Regional and Company Office:  
Hitachi Energy India Limited, Vadolera  
Formerly known as BHEL Heavy Products and Systems India Ltd.  
Hitachi Energy India Limited  
Hitachi Energy India Limited

# System Certifications

**Bureau Veritas Certification**

**THERMO CABLES LIMITED**

REGISTERED OFFICE: PLOT NO 20 NAGARAJANA HILLS, PERUNGUTTA, HYDRABAD - 500092, TELANGANA, INDIA.  
H.O & UNIT 1: D-44, 45, 46 TO 50, IGA PHASE - V, JEEDIMETLA, HYDRABAD - 500084, TELANGANA, INDIA.

**ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018**

Scope of certification: DESIGN, MANUFACTURE AND DISPATCH OF POWER CABLES, CONTROL, INSTRUMENTATION / SIGNAL, THERMO COUPLE, FIRE SURVIVAL CABLES, GLASSION CABLES, HIGH TEMPERATURE CABLES, ELECTRON BEAM IRRADIATED CABLES AND SPECIAL CABLES FOR MARINE, DEFENCE, OIL EXPLORATION, SOLAR WATER HANDLING AND WIND ENERGY APPLICATIONS, CUSTOMER WIRING HARNESS FOR ROLLING STOCK, AUTOMOTIVE, AEROSPACE, SHIP BUILDING & WIND APPLICATION.

Original cycle start date for ISO 9001: 13 January 2008  
Original cycle start date for ISO 14001 & ISO 45001: 21 May 2021  
Expiry date of previous cycle: 29 May 2024  
Reverification Audit date: 17 April 2024  
Reverification cycle start date: 25 June 2024

For certificate authority, visit here: <https://www.bureauveritas.com>

Approved on behalf of BUREAU VERITAS Certification Authority  
Director - CERTIFICATION, South Asia  
Commodities, Industry & Facilities Division

**Bureau Veritas Certification**

**THERMO CABLES LIMITED**

ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018

Scope of certification

SITE	ADDRESS	SCOPE
H.O & UNIT 1 JEEDIMETLA	D-44, 45, 46 TO 50, IGA PHASE - V, JEEDIMETLA, HYDRABAD - 500084, TELANGANA, INDIA.	DESIGN, MANUFACTURE AND DISPATCH OF POWER CABLES, CONTROL, INSTRUMENTATION / SIGNAL, THERMO COUPLE, FIRE SURVIVAL CABLES, GLASSION CABLES, HIGH TEMPERATURE CABLES, ELECTRON BEAM IRRADIATED CABLES AND SPECIAL CABLES FOR MARINE, DEFENCE, OIL EXPLORATION, SOLAR WATER HANDLING AND WIND ENERGY APPLICATIONS.
UNIT 2 JEEDIMETLA	PLOT NO 01, 02, 03, 04, 05, 06, 07, 08, 09, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100, 101, 102, 103, 104, 105, 106, 107, 108, 109, 110, 111, 112, 113, 114, 115, 116, 117, 118, 119, 120, 121, 122, 123, 124, 125, 126, 127, 128, 129, 130, 131, 132, 133, 134, 135, 136, 137, 138, 139, 140, 141, 142, 143, 144, 145, 146, 147, 148, 149, 150, 151, 152, 153, 154, 155, 156, 157, 158, 159, 160, 161, 162, 163, 164, 165, 166, 167, 168, 169, 170, 171, 172, 173, 174, 175, 176, 177, 178, 179, 180, 181, 182, 183, 184, 185, 186, 187, 188, 189, 190, 191, 192, 193, 194, 195, 196, 197, 198, 199, 200, 201, 202, 203, 204, 205, 206, 207, 208, 209, 210, 211, 212, 213, 214, 215, 216, 217, 218, 219, 220, 221, 222, 223, 224, 225, 226, 227, 228, 229, 230, 231, 232, 233, 234, 235, 236, 237, 238, 239, 240, 241, 242, 243, 244, 245, 246, 247, 248, 249, 250, 251, 252, 253, 254, 255, 256, 257, 258, 259, 260, 261, 262, 263, 264, 265, 266, 267, 268, 269, 270, 271, 272, 273, 274, 275, 276, 277, 278, 279, 280, 281, 282, 283, 284, 285, 286, 287, 288, 289, 290, 291, 292, 293, 294, 295, 296, 297, 298, 299, 300, 301, 302, 303, 304, 305, 306, 307, 308, 309, 310, 311, 312, 313, 314, 315, 316, 317, 318, 319, 320, 321, 322, 323, 324, 325, 326, 327, 328, 329, 330, 331, 332, 333, 334, 335, 336, 337, 338, 339, 340, 341, 342, 343, 344, 345, 346, 347, 348, 349, 350, 351, 352, 353, 354, 355, 356, 357, 358, 359, 360, 361, 362, 363, 364, 365, 366, 367, 368, 369, 370, 371, 372, 373, 374, 375, 376, 377, 378, 379, 380, 381, 382, 383, 384, 385, 386, 387, 388, 389, 390, 391, 392, 393, 394, 395, 396, 397, 398, 399, 400, 401, 402, 403, 404, 405, 406, 407, 408, 409, 410, 411, 412, 413, 414, 415, 416, 417, 418, 419, 420, 421, 422, 423, 424, 425, 426, 427, 428, 429, 430, 431, 432, 433, 434, 435, 436, 437, 438, 439, 440, 441, 442, 443, 444, 445, 446, 447, 448, 449, 450, 451, 452, 453, 454, 455, 456, 457, 458, 459, 460, 461, 462, 463, 464, 465, 466, 467, 468, 469, 470, 471, 472, 473, 474, 475, 476, 477, 478, 479, 480, 481, 482, 483, 484, 485, 486, 487, 488, 489, 490, 491, 492, 493, 494, 495, 496, 497, 498, 499, 500, 501, 502, 503, 504, 505, 506, 507, 508, 509, 510, 511, 512, 513, 514, 515, 516, 517, 518, 519, 520, 521, 522, 523, 524, 525, 526, 527, 528, 529, 530, 531, 532, 533, 534, 535, 536, 537, 538, 539, 540, 541, 542, 543, 544, 545, 546, 547, 548, 549, 550, 551, 552, 553, 554, 555, 556, 557, 558, 559, 560, 561, 562, 563, 564, 565, 566, 567, 568, 569, 570, 571, 572, 573, 574, 575, 576, 577, 578, 579, 580, 581, 582, 583, 584, 585, 586, 587, 588, 589, 590, 591, 592, 593, 594, 595, 596, 597, 598, 599, 600, 601, 602, 603, 604, 605, 606, 607, 608, 609, 610, 611, 612, 613, 614, 615, 616, 617, 618, 619, 620, 621, 622, 623, 624, 625, 626, 627, 628, 629, 630, 631, 632, 633, 634, 635, 636, 637, 638, 639, 640, 641, 642, 643, 644, 645, 646, 647, 648, 649, 650, 651, 652, 653, 654, 655, 656, 657, 658, 659, 660, 661, 662, 663, 664, 665, 666, 667, 668, 669, 670, 671, 672, 673, 674, 675, 676, 677, 678, 679, 680, 681, 682, 683, 684, 685, 686, 687, 688, 689, 690, 691, 692, 693, 694, 695, 696, 697, 698, 699, 700, 701, 702, 703, 704, 705, 706, 707, 708, 709, 710, 711, 712, 713, 714, 715, 716, 717, 718, 719, 720, 721, 722, 723, 724, 725, 726, 727, 728, 729, 730, 731, 732, 733, 734, 735, 736, 737, 738, 739, 740, 741, 742, 743, 744, 745, 746, 747, 748, 749, 750, 751, 752, 753, 754, 755, 756, 757, 758, 759, 760, 761, 762, 763, 764, 765, 766, 767, 768, 769, 770, 771, 772, 773, 774, 775, 776, 777, 778, 779, 780, 781, 782, 783, 784, 785, 786, 787, 788, 789, 790, 791, 792, 793, 794, 795, 796, 797, 798, 799, 800, 801, 802, 803, 804, 805, 806, 807, 808, 809, 810, 811, 812, 813, 814, 815, 816, 817, 818, 819, 820, 821, 822, 823, 824, 825, 826, 827, 828, 829, 830, 831, 832, 833, 834, 835, 836, 837, 838, 839, 840, 841, 842, 843, 844, 845, 846, 847, 848, 849, 850, 851, 852, 853, 854, 855, 856, 857, 858, 859, 860, 861, 862, 863, 864, 865, 866, 867, 868, 869, 870, 871, 872, 873, 874, 875, 876, 877, 878, 879, 880, 881, 882, 883, 884, 885, 886, 887, 888, 889, 890, 891, 892, 893, 894, 895, 896, 897, 898, 899, 900, 901, 902, 903, 904, 905, 906, 907, 908, 909, 910, 911, 912, 913, 914, 915, 916, 917, 918, 919, 920, 921, 922, 923, 924, 925, 926, 927, 928, 929, 930, 931, 932, 933, 934, 935, 936, 937, 938, 939, 940, 941, 942, 943, 944, 945, 946, 947, 948, 949, 950, 951, 952, 953, 954, 955, 956, 957, 958, 959, 960, 961, 962, 963, 964, 965, 966, 967, 968, 969, 970, 971, 972, 973, 974, 975, 976, 977, 978, 979, 980, 981, 982, 983, 984, 985, 986, 987, 988, 989, 990, 991, 992, 993, 994, 995, 996, 997, 998, 999, 1000.	

Certificate No. IND 24 2868MU Version: 1 Issue date: 21 June 2024

For certificate authority, visit here: <https://www.bureauveritas.com>

**IRIS Certification**

**CERTIFICATE**

Issued to:  
Thermo Cables Limited  
G-1, G-2/A & B, Green Industrial Park, Jachchela, Mahbubnagar District, Telangana, India

IRIS Certification  
Certificate No. IND 24 2868MU  
Version: 1  
Issue date: 21 June 2024

Scope of certification: DESIGN, MANUFACTURE AND DISPATCH OF POWER CABLES, CONTROL, INSTRUMENTATION / SIGNAL, THERMO COUPLE, FIRE SURVIVAL CABLES, GLASSION CABLES, HIGH TEMPERATURE CABLES, ELECTRON BEAM IRRADIATED CABLES AND SPECIAL CABLES FOR MARINE, DEFENCE, OIL EXPLORATION, SOLAR WATER HANDLING AND WIND ENERGY APPLICATIONS.

For certificate authority, visit here: <https://www.iris-certification.com>

**RCMA (HYD)**

Claimed for Airborne Application of Electrical, Flame Polymer Impregnated Cross-Linked Modified ETFE Wires

1. INTRODUCTION  
The Electrical Flame Polymer Impregnated Cross-Linked Modified ETFE Wires are used in various applications such as in power transmission, distribution and in various other applications.

2. SERVICE USE CLEARANCE  
Cross-Linked Modified ETFE Wires, with their excellent performance in various applications, are used in various applications such as in power transmission, distribution and in various other applications.

3. BASIS OF CLEARANCE AND SUPPORTING DOCUMENTS  
3.1 Applicable Documents:  
- Indian Standards IS: 15654, IS: 15655, IS: 15656, IS: 15657, IS: 15658, IS: 15659, IS: 15660, IS: 15661, IS: 15662, IS: 15663, IS: 15664, IS: 15665, IS: 15666, IS: 15667, IS: 15668, IS: 15669, IS: 15670, IS: 15671, IS: 15672, IS: 15673, IS: 15674, IS: 15675, IS: 15676, IS: 15677, IS: 15678, IS: 15679, IS: 15680, IS: 15681, IS: 15682, IS: 15683, IS: 15684, IS: 15685, IS: 15686, IS: 15687, IS: 15688, IS: 15689, IS: 15690, IS: 15691, IS: 15692, IS: 15693, IS: 15694, IS: 15695, IS: 15696, IS: 15697, IS: 15698, IS: 15699, IS: 15700, IS: 15701, IS: 15702, IS: 15703, IS: 15704, IS: 15705, IS: 15706, IS: 15707, IS: 15708, IS: 15709, IS: 15710, IS: 15711, IS: 15712, IS: 15713, IS: 15714, IS: 15715, IS: 15716, IS: 15717, IS: 15718, IS: 15719, IS: 15720, IS: 15721, IS: 15722, IS: 15723, IS: 15724, IS: 15725, IS: 15726, IS: 15727, IS: 15728, IS: 15729, IS: 15730, IS: 15731, IS: 15732, IS: 15733, IS: 15734, IS: 15735, IS: 15736, IS: 15737, IS: 15738, IS: 15739, IS: 15740, IS: 15741, IS: 15742, IS: 15743, IS: 15744, IS: 15745, IS: 15746, IS: 15747, IS: 15748, IS: 15749, IS: 15750, IS: 15751, IS: 15752, IS: 15753, IS: 15754, IS: 15755, IS: 15756, IS: 15757, IS: 15758, IS: 15759, IS: 15760, IS: 15761, IS: 15762, IS: 15763, IS: 15764, IS: 15765, IS: 15766, IS: 15767, IS: 15768, IS: 15769, IS: 15770, IS: 15771, IS: 15772, IS: 15773, IS: 15774, IS: 15775, IS: 15776, IS: 15777, IS: 15778, IS: 15779, IS: 15780, IS: 15781, IS: 15782, IS: 15783, IS: 15784, IS: 15785, IS: 15786, IS: 15787, IS: 15788, IS: 15789, IS: 15790, IS: 15791, IS: 15792, IS: 15793, IS: 15794, IS: 15795, IS: 15796, IS: 15797, IS: 15798, IS: 15799, IS: 15800, IS: 15801, IS: 15802, IS: 15803, IS: 15804, IS: 15805, IS: 15806, IS: 15807, IS: 15808, IS: 15809, IS: 15810, IS: 15811, IS: 15812, IS: 15813, IS: 15814, IS: 15815, IS: 15816, IS: 15817, IS: 15818, IS: 15819, IS: 15820, IS: 15821, IS: 15822, IS: 15823, IS: 15824, IS: 15825, IS: 15826, IS: 15827, IS: 15828, IS: 15829, IS: 15830, IS: 15831, IS: 15832, IS: 15833, IS: 15834, IS: 15835, IS: 15836, IS: 15837, IS: 15838, IS: 15839, IS: 15840, IS: 15841, IS: 15842, IS: 15843, IS: 15844, IS: 15845, IS: 15846, IS: 15847, IS: 15848, IS: 15849, IS: 15850, IS: 15851, IS: 15852, IS: 15853, IS: 15854, IS: 15855, IS: 15856, IS: 15857, IS: 15858, IS: 15859, IS: 15860, IS: 15861, IS: 15862, IS: 15863, IS: 15864, IS: 15865, IS: 15866, IS: 15867, IS: 15868, IS: 15869, IS: 15870, IS: 15871, IS: 15872, IS: 15873, IS: 15874, IS: 15875, IS: 15876, IS: 15877, IS: 15878, IS: 15879, IS: 15880, IS: 15881, IS: 15882, IS: 15883, IS: 15884, IS: 15885, IS: 15886, IS: 15887, IS: 15888, IS: 15889, IS: 15890, IS: 15891, IS: 15892, IS: 15893, IS: 15894, IS: 15895, IS: 15896, IS: 15897, IS: 15898, IS: 15899, IS: 15900, IS: 15901, IS: 15902, IS: 15903, IS: 15904, IS: 15905, IS: 15906, IS: 15907, IS: 15908, IS: 15909, IS: 15910, IS: 15911, IS: 15912, IS: 15913, IS: 15914, IS: 15915, IS: 15916, IS: 15917, IS: 15918, IS: 15919, IS: 15920, IS: 15921, IS: 15922, IS: 15923, IS: 15924, IS: 15925, IS: 15926, IS: 15927, IS: 15928, IS: 15929, IS: 15930, IS: 15931, IS: 15932, IS: 15933, IS: 15934, IS: 15935, IS: 15936, IS: 15937, IS: 15938, IS: 15939, IS: 15940, IS: 15941, IS: 15942, IS: 15943, IS: 15944, IS: 15945, IS: 15946, IS: 15947, IS: 15948, IS: 15949, IS: 15950, IS: 15951, IS: 15952, IS: 15953, IS: 15954, IS: 15955, IS: 15956, IS: 15957, IS: 15958, IS: 15959, IS: 15960, IS: 15961, IS: 15962, IS: 15963, IS: 15964, IS: 15965, IS: 15966, IS: 15967, IS: 15968, IS: 15969, IS: 15970, IS: 15971, IS: 15972, IS: 15973, IS: 15974, IS: 15975, IS: 15976, IS: 15977, IS: 15978, IS: 15979, IS: 15980, IS: 15981, IS: 15982, IS: 15983, IS: 15984, IS: 15985, IS: 15986, IS: 15987, IS: 15988, IS: 15989, IS: 15990, IS: 15991, IS: 15992, IS: 15993, IS: 15994, IS: 15995, IS: 15996, IS: 15997, IS: 15998, IS: 15999, IS: 16000.

4. LIMITATIONS (Scope of the Claim) are stated.

5. LIMITATIONS (Scope of the Claim) are stated.

**DIRECTORATE GENERAL OF QUALITY ASSURANCE**

**REGISTRATION CERTIFICATE**

For the supply of 1000 Meters (Ten Thousand) of 11KV Class 3.5KV, Green Insulated Cable, Mahabubnagar - NVRD, Hyderabad - 500001, in accordance with the specifications given in the tender document for registration with Department of Quality Assurance, Hyderabad, dated 22 Dec 2024.

Sl. No.	Measurement of demand of service	100%	Other standard	Supply and/or expected
1	Quantity of service	100%	Other standard	Supply and/or expected
2	Quality of service	100%	Other standard	Supply and/or expected
3	Time of service	100%	Other standard	Supply and/or expected
4	Cost of service	100%	Other standard	Supply and/or expected
5	Other conditions	100%	Other standard	Supply and/or expected

Signed for and on behalf of NABL  
Anita Rani Director  
Chakravarthy T. Kannan Chief Executive Officer

**National Accreditation Board for Testing and Calibration Laboratories**

**CERTIFICATE OF ACCREDITATION**

**THERMO CABLES LIMITED, TESTING LABORATORY**

has been assessed and accredited in accordance with the standard  
**ISO/IEC 17025:2017**  
**"General Requirements for the Competence of Testing & Calibration Laboratories"**

for its facilities at  
G-1, G-2/A & B, GREEN INDUSTRIAL PARK, JACHCHELA, MAHUBNAGAR, TELANGANA, INDIA

in the field of  
**TESTING**

Certificate Number: TC-6099  
Issue Date: 12/09/2025 Valid Until: 11/09/2029

This certificate remains valid for the Scope of Accreditation as specified in the annexure subject to continued satisfactory compliance to the above standard & the relevant requirements of NABL.  
(To see the scope of accreditation of this laboratory, you may also visit NABL website [www.nabl-india.org](http://www.nabl-india.org))

Name of Legal Entity: THERMO CABLES LIMITED

Signed for and on behalf of NABL

# Infrastructure

## Machinery

## Testing Equipment

Name of the Machine	Name of the Machine	Name of the Machine - Range/LC
Rod Break Down Machine (9 Die)	HOIST 'E' - 19 B Laying - 2 Nos	Fourier Transmission infrared Spectrometer (FTIR)
Rod Break Down Machine (11 Die)	HOIST 'G' - 30 Armouring - 2 Nos	Profile Projector
Rod Break Down Machine (13 Die)	HOIST 'G' - 30 B Armouring	Digital Thermometer With Sensor - 2 Nos
Skip Stranding Machine - 2 Nos	HOIST 'F' - 37 Laying	Hot Air Ageing Oven 6 Nos - Up to 250° C & 300° C
<b>Electroplating Tinning Machine - 2 Nos</b>	HOIST 'F' - 37 B Laying - 2 Nos	Hot Set Oven
Multi Wire Drawing Machine 30 mm	HOIST 'K' - 40 Armouring	Ozone Resistance Test Equipment
Multi Wire Drawing Machine 8 Wire - 2 Nos	HOIST 'H' - 48 Armouring - 2 Nos	Smoke Density Apparatus - 3 Nos
Fine Wire Drawing Machine - 4 Nos	HOIST 'H' - 48 B Armouring - 2 Nos	Oxygen & Temperature index Apparatus - 2 Nos
Mixing Machine 75 mm - 3 Nos	HOIST 'J' - 72 B Armouring	Flammability Tester - 3 Nos
<b>Kneader Line - 2 Nos</b>	HOIST 'F' - 96 Armouring	Cold Chamber Bend Cold Impact Test Set - 2 Nos 20° C to +25° C
75 L Kneader	HOIST 'K' - HV Area	Hot Set Test Apparatus - 3 Nos
Ring Marker	HOIST 'L' - Drum Twister Area	Toxicity Index Test Equipment
High Speed Core Rewinding - 4 Nos	HOIST 'O' - RBD Area	Halogen Acid Gas Emission Test Apparatus
Taping Machine - 7 Nos	HOIST 'I' - Despatch - 2 Nos	pH & Conductivity Test Equipment - 2 Nos - 0 to 14 pH
Vertical Taping Machine - 6 Nos	Chain Hoist 'A' - G I Rewinding - 2 Nos	Abrasion Resistatnce Tester - 2 Nos
Horizontal Taping Machine - 12 Nos	Chain Hoist 'C' - Simon Taping - 4 Nos	Electronic Tensile Tester - 3 Nos - 0 to 1000 N
Single Twist Bunching Machine	High Speed Bunching Machine - 10 Nos	Dielectric Breakdown Tester & Leakage Current Tester
400 Single Twist Bunching Machine	Chiller - 2 Nos	High Frequency Spark Tester - 8 Nos - 0 to 15 KV AC
Tandem Extrusion Line (Ø50 + 65/35 mm)	Chiller 5 TR	Main Frequency Spark Tester - 2 Nos - 0 to 15 KV AC
Tandem Extruder Line (Ø80+ Ø100/Ø35)	Chiller 10 TR - 2 Nos	Digital Micro Ohm Meter 5 Nos - 1 mΩ to 19.999 kΩ (2 Nos.)
Tandem Extruder Line (Ø35+ Ø50/Ø35)	Chiller 20 TR	& 1 mΩ to 1.9999 kΩ (1 No.)
Extruder Machine 20 mm Bi Color	PVC Mixer	H V Tester 4 Nos - 0-5 / 10 KV
Extruder Machine 45 mm	High Speed Mixer 60 kg	Million Mega Ohm Meter 6 Nos - 1 MΩ to 100 GΩ, 1 MΩ to 50 TΩ & 2 MΩ to 20 GΩ
Extruder Machine 45 mm Bi Color	High Speed Mixer 120 kg	Digital L C R Q Meter
Extruder Machine 65 mm - 9 Nos	High Speed Mixer 200 kg	Thermal E M F Error Test Apparatus - 0 to 200 mV DC
Extruder Machine 70 mm	16 A High Speed Braiding - 3 Nos	Digital M V Source Cum Meter - 0 to 199.9° C
Extruder Machine 70/35 mm	16 F High Speed Braiding - 2 Nos	Digimatic Caliper - 0 to 300 mm
Extruder Machine 75 mm - 3 Nos	24 High Speed Braiding - 2 Nos	Acid Gas Generation Apparatus 2 Nos
Extruder Machine 80 mm - 4 Nos	24 A High Speed Braiding - 5 Nos	Swedish Chimney Test Equipment
Extruder Machine 100 mm	24 E High Speed Braiding - 4 Nos	Water Immersion Test Equipment - Up to 100° C
Core Rewinding Machine - 7 Nos	24 F High Speed Braiding	4 Cell Ageing Oven with Data Scanning Logger 2 Nos - 16 Channels
Cooling Tower - 6 Nos	48 High Speed Braiding	Heating Oven - Up to 200° C
GI Rewinding Machine - 20 Nos	3 HP Air Compressor	Thermal Stability Test Apparatus
Ceramic Butt Welding Machine	10 HP Air Compressor - 3 Nos	Water Absorption Test Apparatus Gravimetric
Butt Welding Machine - 15 Nos	15 HP Air Compressor	Electronic Balance Weighing Machine - 3 Nos 0 to 180 gms & 10 gms to 3 kgs
<b>Electron Beam Accelerator - 2 Nos</b>	20 HP Air Compressor - 2 Nos	Kelvin Bridge - 0-11 Ω
Pairing Machine - 4 Nos	25 HP Air Compressor	Torsion Testing Machine (Digital Control Meter - Up to 99999 Count)
Pairing Back Twist Machine	100 HP Air Compressor - 3 Nos	Fire Survival Test Equipment
Laying Machine (7 Bobbins)	H V Testing - 3 Nos	Static Noise Rejection Ratio Meter - 60 to 100 dB
Laying Machine (13 Bobbins)	Drum Twister Machine	H V Break Down Tester - 0 to 2.5 KV DC
Laying Machine (19 Bobbins) - 4 Nos	630 Single Twister Machine 7 Bobbin	Transfer Impedance Tester
Laying Machine (37 Bobbins) - 3 Nos	800 Single Twister Machine 12 Bobbin	Steel Rule & Test Mandrel Set 0 to 1 Metre
Laying (42 Bobbin )	1250 Single Twister Machine 19 Bobbin	Condition Chamber 2 Nos - 20° C to 40° C (Temp.) & 40 to 80 RH
Armouring Machine (30 Bobbin) - 2 Nos	DT 500 Buncher Machine	Insulation Resistance Tester - 0 to 1000 MΩ / 500 V
Armouring Machine (40 Bobbin)	Scissor Lift 2 ton	Hydro Meter 4 Nos - 0.700 - 1.000 g / ml
Armouring Machine (48 Bobbin) - 4 Nos	Steam Boiler	Digital Stop Watch 5 Nos - 0 - 24 hrs
Armouring Machine (72 Bobbin)	PVC Grinder	Mutual Capacitance Meter - 1.999 nF - 1999.9 nF
Armouring Machine (96 Bobbin)	Hydraulic Press	Length Counter Meter - Up to 99999 mtr
Extruder Sheathing Machine 80 mm - 2 Nos	PT Stranding & Taping Machine	Tear Resistance Die
Extruder Sheathing Machine 100 mm	Silicone Rubber Mixing Machine	Coating Thickness Measurement Meter
Cable Rewinding Machine - 5 Nos	65/150 Two Stage Extruder (Compounding Line)	Digital Multimeter 4 Nos - MΩ
GI Rewinding Strip Machine - 2 Nos	60 KVA UPS	Inductance Decade Box - 10 mH - 10 H
Off Line Annealer	80 KVA UPS - 2 Nos	Capacitance Decade Box - 10 pF - 10 μF
Nickel Plating - 2 Nos	100 KVA UPS	Wet & Dry Thermometer 2 Nos - 40° C to +50° C
Pointing Machine - 2 Nos	120 KVA UPS	Glass Thermometer 05 Nos - 10° C to + 110° C & - 10° C to 250° C
Fork Lift - 2 Nos	160 KVA UPS	Thermometer 02 Nos - 195° C to 205° C
Auto Clave	200 KVA UPS	Digital Anemo Meter - 0 - 45 m/s
HOIST 'A' - Skip	250 KVA UPS - 2 Nos	Digital Thermo Hygrometer 02 Nos - 0 to 95° C / 20 to 99% RH
HOIST 'B' - 54 Stranding	320 KVA DG Set	Senior Double Kelvin Bridge
HOIST 'P' - Stores	365 KVA DG Set	UV Radiation Test Apparatus
HOIST 'C' - 7 B Laying	600 KVA DG Set	Notch Propagation Tester (Analog)
HOIST 'E' - 13 Laying	Inkjet Printers - 36 Nos	Water Bath (Size 120 cm X 90 cm X 60 cm)
HOIST 'E' - 19 Laying - 2 Nos	Laser Printers - 4 Nos	H V Probe Millimeter
		Abrasion Resistance Tester
		Dynamic Cut Through Tester
		Cable Analyzer
		Universal Testing Machine
		PC Based Crosstalk Attenuation & Impedance Meter Attenuation 0.1 to 20 dB,
		Cross talk (- 40 to 100 dB), Impedance 199.9Ω to 1.999kΩ
		Network Analyzer (AESAs)
		Fluke - DSX - 8000
		Toxity Index Tester as per EN 45545-2
		Step Load Tester
		Bending Torsion Tester
		Vibration Tester



## OUR CUSTOMERS



# Thermo Cables Ltd

An ISO 9001, 14001 & 45001 Certified Company

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**Plant - II**  
 G 1, G 2 (A & B), G 9 (A & B) & G 10  
 Green Industrial Park  
 Jadcherla, Mahabubnagar - 509 301  
 Telangana, India

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